Why pack it when you can...

Thank you for purchasing the best looking rack in the motorcycle industry! Your new rack is constructed of 6061 billet aluminum and then anodized to give you a high quality and good-looking rack for years of backpack free riding enjoyment.

BILLET ALUMINUM CARGO RACKS



<u>Instructions:</u> Honda 96-04 XR250R/400R (PMB-01-1205)

NOTE: We recommend using a thread-locking agent on all bolts.

- 1. Remove stock fender bolts and seat bolts; leave the seat washers in place.
- 2. Install side brackets to the rack top using four 6x16mm flat head bolts. Leave the bolts loose to aid in the alignment of the rack mounting holes with the holes on the bike.
- 3. Place the rack on the bike with the 6x16x11 spacers between the rack top and the fender.
- 4. Insert the two 6x35mm flat head bolts through the top of the rack and into the rear fender mounting holes. Leave them loose to help align the seat bolts.
- 5. Insert the two 8x30mm flat head seat mounting bolts. Leave them loose to help with alignment.
- 6. Tighten the 4 side bracket to rack bolts.
- 7. Tighten the 2 rack top bolts.
- 8. Tighten the 2 seat mount bolts.

<u>CAUTION:</u> As with all racks on dirt bikes, they should not have excess amounts of weight put on them. Excess weight can damage the rear sub-frame of the motorcycle.

Parts List:

1-Top

2-Sides

4-6x16 FH

2-6x35 FH

2-8x30 FH

2-6x16x11 Spacers