

Why pack it, when you can



"RACK-IT"

BY PRO MOTO BILLET™

Thank you for purchasing the best looking rack in the motorcycle industry. Your new rack is constructed of 6061 billet aluminum and then anodized to give you a high quality and good-looking rack for years of backpack free riding enjoyment.



**INSTRUCTIONS: Honda 93-08  
XR650L\*91-95 XR250L (PMB-01-1204)**

1. Remove the stock tool bag from the rear fender.
2. Remove the bolts holding turn signal light brackets to the frame; leave the stock fender washers in place.
3. Place the rack side brackets on each side of the bike. Insert one 6x60mm flat head bolt into the front hole of each side bracket. Install lock nuts on each of these bolts but do not tighten them.
4. Place rack top over the outside of the rack sides, make sure the writing on the side is correct side up, and install the four 6x16mm flat head bolts connecting the top and sides together. Tighten them.
5. Install one 6x16x9 spacer under the rear hole in the rack top and install one 6x35mm flat head bolt. Do not tighten.
6. Install two 6x16x9 spacers under the front holes in the rack top and install two 6x35mm flat head bolts with washers and nuts under the fender. Do not tighten.
7. Install the turn signal brackets into the rear hole and slot of the rack side using two 6x40mm button head bolts and nuts. Do not tighten.
8. Tighten the three bolts securing the top of the rack to the fender.
9. Tighten the two rack side bracket bolts and nuts.
10. Tighten the two turn signal bracket bolts.
11. Make sure all bolts are tightened.
12. If necessary, trim any bolts that might catch on the tire.

**CAUTION: As with all racks on dirt bikes, they should not have excess amounts of weight put on them. Excess weight can damage the rear sub-frame of the motorcycle.**

**Parts List:**

- 4 - M6 Washers
- 3 - 6x35 FH
- 4 - 6x16 FH
- 6 - M6 Nuts
- 2 - 6x60 FH
- 2 - 6x40 BH
- 3 - 6x16x9 Spacers