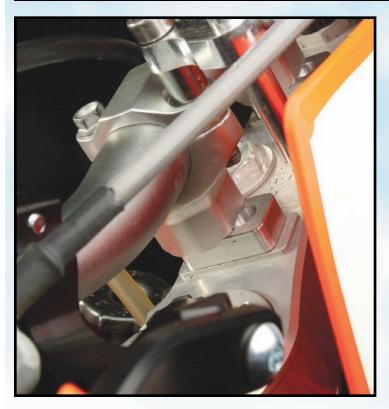
KTM Bar Riser Kit Instructions



1 Take a marker and draw a line across the handlebar and handlebar clamp to be able an put your handlebars back to the current position.

2 With a 10mm socket, remove the 4 bolts that hold on the upper handlebar clamps as shown in **Figure 1**.

3 Lift the handlebars up and out of the lower bar cradle/clamps. You can strap or zip-tie them out of the way for now.

4 With a 8mm Allen wrench, remove the 2 bolts holding the lower bar cradle/clamps to the top triple clamp. These bolts are usually coated with a thread locking agent, so you may need to loosen and tighten them as you remove them to break up the thread locking agent. (Figure 2)

5 Remove the lower handlebar cradle/clamps.

6 Use contact cleaner and a small screwdriver to clean the thread locking agent out of triple clamp mounting holes. (**Figure 3**)

7 Insert desired height risers between lower handlebar cradle/clamps and upper triple clamp. (Figure 4) and (Figure 5)

8 Select the correct length supplied lower handlebar cradle/clamp bolts: For the cast clamp 2000-2007 all full sized KTM off road models and the 2008 EXC except for (2005 SX and 2006/07 SX/XC). The 40mm bolt for the 5&10mm riser, 50mm bolt for the 15&20mm riser, and the 60mm bolt for the 25&30mm riser. For the machined clamp 2008-2010 all full sized off road models and the 2005 SX/2006/07 SX/XC except for the (2008 EXC) use the 40mm bolt for the 5mm riser, the 50mm bolt for 10/15mm riser, the 60mm bolt for the 20/25mm riser. Warning, do not use more than 25mm of rise on these models. The bolts will use all of the threaded depth of the triple clamp mounting hole shown is Figure 3. Apply a few drops of red thread lock to each bolt that you are going to use. Insert bolts through the lower handlebar cradle/clamp, bar riser and thread in to the top triple clamp. Torque the 2 bolts to the Motorcycle manufactures specified torque.

9 Re-install handlebars in lower bar cradle/clamps. Make sure they are in the same position that you marked in **step 1.** Install upper handlebar clamps. Tighten mounting bolts to manufactures specified torque.









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QUALITY OFF-ROAD MOTORCYCLE PRODUCTS

KTM Bar Riser Kit Part#23-002, 23-00210, 23-00215, 23-0025

INSTRUCTIONS

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