EE Radiator Brace Installation Instructions

















- Remove seat, gas tank, radiator shrouds, and plastic louver
- Drain radiator coolant, by removing the radiator cap and then the coolant drain plug on the side of the water pump. (Fig 1)
- Reinstall coolant drain plug and tighten.
- Loosen the hose clamps on the top of the radiators, then pull the hoses off the radiators. (Fig 2)
- Remove the 4 bolts holding the radiators to the frame.
- Place the radiator brace label 6017-R1 on the inside of radiator over the rubber spacer as shown in (Fig 3).
- Using 2 of the supplied 6x8mm button head bolts install the smaller brace label 6017-R2. (Fig 4)
- 8 Install the bottom support rods using 2 of the supplied 6x16mm button head bolts. Install the top support rods with the bend facing outward towards the inside of the bike. (Fig 5)

- Place the radiator brace label 6017-L1 on the inside of radiator over the rubber spacer same as the right side.
- 10 Repeat steps 6, 7 and 8. Reconnect all you radiator hoses at this time.
- On the left side of the of the bike position the clutch cable as shown in (Fig 6).
- 12 On the CRF 450RX reconnect the radiator with the braces installed using the supplied 6x35mm hex head bolts, supplied spacer, and supplied washers. With the washer on the outside of the brace and the spacer between the frame and brace. (Fig 7)

On the CRF 450R use the stock bolts to reconnect the radiator with braces to the frame.

NOTE: Do not use the provided spacer on CRF 450R.

- 13 On the CRF 450RX fasten the radiator shrouds to the radiators using the supplied 6x30mm hex head bolts with the supplied washers and supplied nylon spacers. (Fig 8)
 - On the **CRF 450R** fasten the radiator shrouds to the radiators using the supplied 6x20mm hex head bolts with the supplied washers and supplied nylon spacers. (Fig 8)
- 14 Refill the coolant install seat. Enjoy your next ride.

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Part# 11-6017