

EE 2014 Honda CRF250 Radiator Brace Instructions



FIG 1



FIG 2



FIG 3



FIG 4



FIG 5



FIG 6



FIG 7



FIG 8



FIG 9



FIG 10



FIG 11

- 1 Using a 10mm socket or T-handle, remove the seat.
- 2 Using an 8mm socket or T-handle, remove the radiator shrouds (there are 3 bolts holding on the shrouds). (Figure 1)
- 3 Remove the white plastic radiator louver. (Figure 2)
- 4 Drain engine coolant;
 - a. This requires an 8mm socket or T-handle, drain plug is located at the water pump on the right side of the bike. (Figure 3)
 - b. Note: you will need to crack the radiator cap to vent the system while draining.
- 5 Loosen and remove radiator hose.
 - a. Loosen the top right side hose clamp, and disconnect hose. (Figure 4)
 - b. Disconnecting just this one hose should provide enough flexibility to mount the radiator braces.
- 6 Disconnect radiator.
 - a. Using an 8mm socket or T-handle, remove the two bolts connecting the radiator to the frame. (Figure 5)
- 7 Installing radiator brace.
 - a. Connect radiator rods to the larger half of the radiator brace using the provided M6x16mm button head bolts. (Figure 6)
 - b. Position this assembly around the radiator with the rubber blocks aligning with the pocketed areas on the brace. (Figure 7)
 - c. Re-connect radiator and brace to the frame using the provided 6x30mm bolts and 6x22mm washer. (Figure 8)
 - d. Attach the outside half (small piece) of the radiator brace using the provided 6x16mm button head bolts for the support rods, and the 6x8mm button head bolts for the back side of the radiator. (Figure 9)
- 8 Repeat steps 6-7 on the opposite side of the bike.
 - a. **NOTE:** when installing the left side radiator brace be careful not to pinch the clutch cable, correct positioning is shown here. (Figure 10)
- 9 Connect and tighten all radiator hoses and clamps.
- 10 Install white plastic radiator louvers. Refer to step 3.
- 11 Fill the radiators with coolant.
- 12 Install radiator shrouds.
 - a. Use the OEM hardware for the two mounting points toward the back of the bike.
 - b. The lower mounting point will require the OEM grommet, the provided 6x25mm bolt and nylon spacer. Align spacer between shroud and radiator. (Figure 11)
- 13 Install seat.

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INSTRUCTIONS

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