



# **Twin Tec** *Installation Instructions for Twin-Cam Coil P/N 2008*

**CAUTION: CAREFULLY READ INSTRUCTIONS BEFORE PROCEEDING**

## **OVERVIEW**

The Twin Tec P/N 2008 coil is intended for Harley-Davidson® Twin-Cam 88® applications. The P/N 2008 coil will fit in place of stock P/N 31655-99 and has electrical characteristics similar to Screamin' Eagle® P/N 31704-99. It will not fit in place of stock P/N 31639-99 or Screamin' Eagle® P/N 31707-99 used on some FLHT/FLT models. It cannot be used on fuel injected engines with the Delphi® system.

The Twin Tec P/N 2008 coil has low resistance primary windings and is compatible with all stock H-D®, Screamin' Eagle®, and aftermarket ignition systems intended for carbureted Twin-Cam 88® applications.

## **INSTALLATION**

1. Turn off the ignition switch and disconnect the battery ground cable before proceeding.
2. Remove the coil cover. Note the orientation and routing of the spark plug wires. Disconnect and remove the stock coil.
3. Apply silicone dielectric grease to the high voltage coil terminals to reduce corrosion and prevent arcing. Make sure that the plug wires have tight fitting boots and the proper size terminals. If your motorcycle is still equipped with the original carbon core suppression plug wires, this is a good time to consider a high quality spiral core wire set such as the Twin Tec P/N 3002 universal set.
4. Install the new P/N 2008 coil and reconnect the battery ground cable.



**WARNING: To avoid ignition system damage from coil arcing, never crank the engine while any spark plug wire is disconnected. Do not touch or connect any test equipment, including a timing light, to the coil while the engine is running.**