

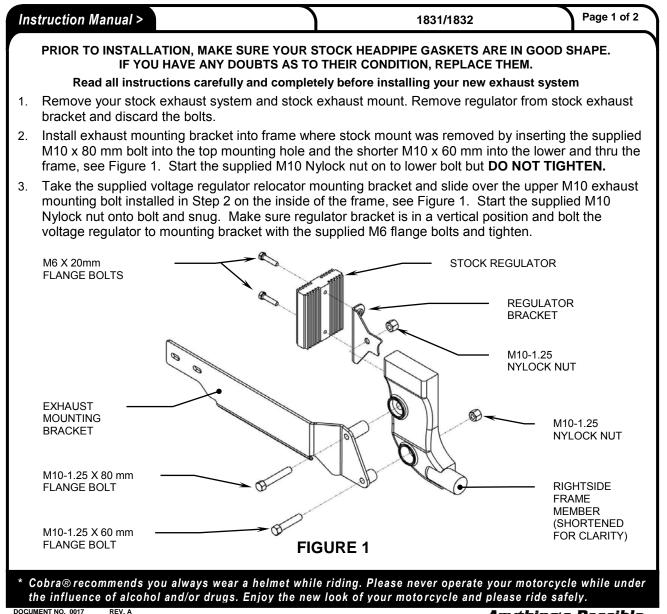
Items Supplied >

- 1 FRONT HEADPIPE W/HEATSHIELD
- 1 REAR HEADPIPE / MUFFLER W/HEATSHIELD
- 1 EXHAUST BRACKET
- 2 BILLET MUFFLER TIP 1 - REGULATOR BRACKET
- 5 HOSE CLAMPS
- 1 CLAMP, 27-61MSC
- 3 BOLT, HEX 5/16-18 x .63
- 2 BOLT, HEX 6mm X 20mm 2 - SCREW, BUTTON 1/4-20 x .38
- 1 BOLT, M10-1.25 X 80 mm; 1 BOLT, M10-1.25 X 60mm
- 1 NUT, M10-1.25 NYLOCK

Application(s) >

HONDA VTX1300 C/R/S

2003 - 2009



COBRA®

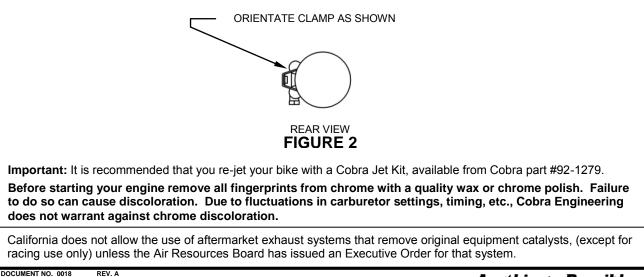
Instruction Manual >

4. Loosen the right footpeg/floorboard assembly to help provide installation clearance for the front headpipe.

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- 5. Slide the supplied exhaust flange over the front head pipe and bolt to cylinder using stock hardware. **DO NOT TIGHTEN at** this time.
- 6. Place the supplied clamp 27-61msc onto the lower muffler slip collar and slide the rear headpipe / muffler assembly onto the front headpipe and into the rear exhaust port. Bolt it to the rear cylinder using the stock hardware. (NOTE: If the muffler clamp is slid past the slots on the slip collar the clamp will not tighten properly.)
- 7. Bolt the muffler assembly to the mounting bracket using the supplied 5/16 bolts, **DO NOT TIGHTEN** now.
- 8. Make sure the front headpipe is inserted properly into the rear assembly and make sure the pipes are parallel to each other and the ground. Tighten the exhaust bracket to the frame first, then the front and rear cylinder bolts attaching the exhaust flanges, then the muffler to the exhaust bracket. Then the MSC-27 clamp last.
- 9. Unscrew the remaining hose clamps and feed the tail end of the clamp through the clips on the inside of the heatshields, the larger clamps go to the rear of the heatshields where they will rest on the muffler bodies, smaller ones to the front for the headpipes. The screw end of the hose clamp should be accessible for tightening but not visible when the heatshields are mounted to the pipes.
- 10. To install the front heatshield, first slide the rear portion of the heatshield over the muffler, continue to slowly slide it forward pushing the front of the shield gently into place between the frame and motor (Hint: Spread the hose clamps apart slightly to make it easier to slide them over the muffler assembly and head pipes). Make sure the muffler clamps don't interfere with the heatshields and are aligned as shown in Figure 2. Snug the heatshield clamps but **DO NOT TIGHTEN**.
- 11. Install the rear heatshield the same way as the front heatshield.
- 12. Make sure the front and rear heatshields are even on the back with each other. On slashdown tips install one billet tip on each heatshield making sure the angled ends of the tips are parallel with each other. Fasten the tips with the supplied ¼-20 screws making sure they snug up against the heatshield leaving no gap between the tip and heatshield when tightened. If it is difficult to slide the tips into the heatshields loosen the clamps on the heatshield, failure to do this may cause damage to the chrome tips.
- 13. Reinstall the right side footpeg/floorboard and tighten bolts to factory specifications.
- 14. Make sure all the hardware (brackets, headpipes, heatshields, mufflers and tips) has been tightened appropriately before starting your motorcycle.



12/08

Anything's Possible.