
 This symbol indicates a warning. Failure to follow this warning may result in serious injury or death.

 This symbol indicates a special notice. Failure to heed this notice may negatively affect slip-on performance and functionality, or damage the slip-on itself or the product to which it is being attached.


ENSURE THAT THE FOLLOWING PARTS HAVE BEEN INCLUDED IN THE KIT:


- 1 BRUTE FORCE Slip-On (Left)
- 1 BRUTE FORCE Slip-On (Right)
- 2 Exhaust Clamps
- 1 Installation Instructions





SUGGESTED TOOLS:

Socket set and ratchet, set of combination wrenches, penetrating oil (WD-40)

 Read and understand all **STEPS** in the instructions before starting the installation.

 PROTECT YOURSELF AND OTHERS FROM POTENTIAL INJURY AND PROPERTY DAMAGE OR LOSS. PAY CLOSE ATTENTION TO ALL INSTRUCTIONS, WARNINGS, CAUTIONS, AND NOTICES REGARDING THE INSTALLATION, USE, AND CARE OF THIS PRODUCT.

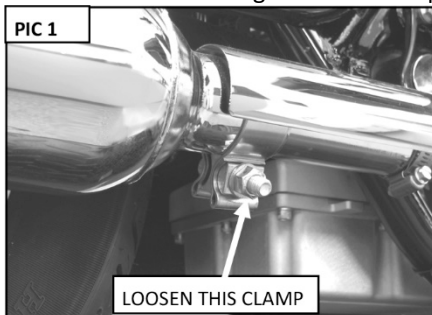
 Park the motorcycle on a hard, level surface and turn off the ignition. Allow the engine and exhaust system to cool. Failure to do so may result in the severe burns.

 It is the end user's responsibility to ensure that all the fasteners are tightened before operation of the motorcycle. Bagger Brothers will not provide warranty coverage on products or components lost or damaged due to improper installation or lack of maintenance. Periodic inspection and maintenance are required on all fasteners.

BAGGER BROTHERS DOES NOT WARRANTY ANY CHROME EXHAUST PRODUCTS AGAINST DISCOLORATION! Discoloration is not a defect in chrome. All chrome exhaust systems will turn color. Chrome discoloration is a result of heat. The more heat the chrome is exposed to, the quicker and more severe the discoloration will be.

STEP 1 Remove the saddlebags from the bike and set aside to prevent damage.

STEP 2 Loosen the large exhaust clamp shown in **PIC 1**; slide the clamp forward and off of the muffler.



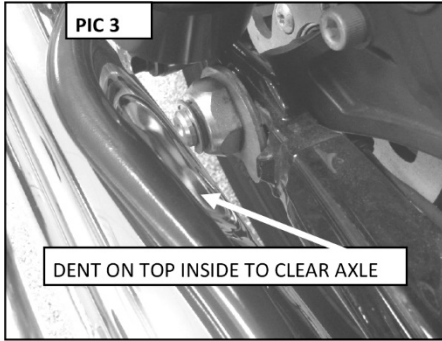
STEP 3 Remove the two hex head bolts shown in **PIC 2**; set them aside, they will be re-used.




STEP 4 Remove the existing muffler; twist and pull the muffler until it slides off the head pipe.

NOTE: A few drops of a penetrating oil (WD-40) applied near head pipe/muffler joint will aid in removal of the muffler.

STEP 5 Refer to **PIC 3**. Install the included clamps onto the BRUTE FORCE Slip-Ons.



STEP 6 Slide the BRUTE FORCE Slip-Ons onto the head pipes. Make sure the mufflers go onto the head pipe past the ends of the expansion slots.

 Ensure that the Bagger Brothers badge is facing outward and the dent at the top of the muffler is on the inside, facing the axle.

STEP 7 Reinstall the two stock fasteners removed in **STEP 3**; you may need to adjust the position of the BRUTE FORCE Slip-Ons to get the threaded holes to align.

STEP 8 Tighten the clamp from **STEP 5**.

STEP 9 Tighten the two fasteners from **STEP 7**.

STEP 10 Repeat STEP 2 through STEP 9 for the other side of the motorcycle. Once finished, reinstall the saddlebags.