



## Installation instructions

Akrapovič Exhaust System  
**Racing** and **Evolution**  
for the  
**Suzuki GSX-R600**  
**Suzuki GSX-R750**

**Please read this entire installation manual carefully prior to installing and using the Akrapovič exhaust system.**

Akrapovič exhaust system should only be installed by persons skilled in motorcycle exhaust system installation and performance. The instructions provided in this manual should be followed to ensure proper installation and safe use of the Akrapovič exhaust system. Akrapovič and/or its partners shall not be held liable for any damage or personal injury (including direct, indirect, or consequential damage) sustained as a result of improper installation of the Akrapovič exhaust system or its use and maintenance contrary to the instructions and warnings contained herein.

If you have any questions regarding the installation and/or proper use of the Akrapovič exhaust system or this manual, please contact your local Akrapovič partner.

## **GENERAL INFORMATION**

Your safety is our number one priority. Please ride your motorcycle responsibly, safely and always obey local traffic rules.

All statements made with regard to the exhaust system's compliance are made in respect of the exhaust system "as is". Any modifications of the Akrapovič exhaust system or its improper installation, use or maintenance that is not in accordance with this Installation manual, may result in severe damage to the exhaust system and/ or engine, as well as personal injury, and may affect the exhaust system's compliance with the legal requirements, such as exhaust system's air and/ or noise emissions (as an example, the motorcycle may not be suitable for use on public roads any longer), as well as warranty coverage.

The exhaust system may only be used in accordance with relevant laws and regulations, including state and federal, where applicable.

Damage caused by improper installation, use and maintenance of the Akrapovič exhaust system is not covered by the Akrapovič warranty. Please refer to the enclosed warranty with regard to the terms of our warranty.

Technical specifications of Akrapovič exhaust systems and related products are subject to change without notice.

## **COPYRIGHT AND OTHER RIGHTS NOTICE**

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The shape of the exhaust system is protected under a registered Community Design No. RCD 002747329-0001 or RCD 002747261-0001.

## SAFETY AND COMPLIANCE WARNING, PLEASE READ CAREFULLY

**BEFORE REMOVING THE STOCK EXHAUST SYSTEM AND BEGINNING THE INSTALLATION OF YOUR NEW AKRAPOVIČ EXHAUST, PLEASE MAKE SURE THAT ALL ITEMS LISTED BELOW ARE VERIFIED:**

- THIS MANUAL IS SPECIFIC TO THE MOTORCYCLE INDICATED ON THE COVER PAGE, FOR WHICH IT IS DESIGNED. INSTALLATION PROCEDURES VARY DEPENDING ON THE TYPE OF MOTORCYCLE. PLEASE VERIFY THAT THE AKRAPOVIČ **EXHAUST SYSTEM AND THIS INSTALLATION MANUAL CORRESPOND TO THE TYPE OF YOUR MOTORCYCLE.**
- THE EXHAUST SYSTEM CAN GET EXTREMELY HOT DURING AND AFTER IT IS USED. MAKE SURE NOT TO TOUCH THE EXHAUST SYSTEM UNTIL IT IS COMPLETELY COOL. **ALLOW THE EXHAUST AND ENGINE TO COOL DOWN BEFORE BEGINNING INSTALLATION.**
- MAKE SURE THE MOTORCYCLE IS **SECURELY POSITIONED TO PREVENT TIPPING OVER** AND DAMAGE TO YOURSELF AND OTHERS, OR THE MOTORCYCLE.
- PLEASE CHECK THE PARTS YOU RECEIVED AGAINST THE PARTS LIST AVAILABLE ON OUR WEBSITE. MAKE SURE THAT YOU HAVE **ALL THE PARTS NECESSARY FOR THE INSTALLATION** OF YOUR NEW AKRAPOVIČ EXHAUST SYSTEM. IF ANY OF THE PARTS IS MISSING, PLEASE DO NOT PROCEED WITH UNINSTALLING YOUR STOCK EXHAUST SYSTEM/ INSTALLING THE AKRAPOVIČ EXHAUST SYSTEM AND CONTACT THE RETAILER WHERE YOU PURCHASED THE AKRAPOVIČ EXHAUST SYSTEM.
- ALWAYS **SECURE YOUR MOTORCYCLE'S GROUND CLEARANCE.** FOR ADVANCED USERS, WE RECOMMEND YOU CHECK THE MOTORCYCLE SPRING PRELOAD SETTINGS TO OPTIMIZE GROUND CLEARANCE WHERE POSSIBLE.
- EVERY EXHAUST SYSTEM MUFFLER HAS ITS UNIQUE SERIAL NUMBER, WHICH IDENTIFIES THE AUTHENTICITY OF THE PRODUCT. YOU CAN FIND THE SERIAL NUMBER ON THE MUFFLER'S INLET PIPE. PLEASE REFER TO THE PICTURE BELOW. PLEASE VERIFY THAT YOUR EXHAUST SYSTEM IS AN ORIGINAL AKRAPOVIČ PRODUCT. IF YOU HAVE ANY DOUBTS, PLEASE CONTACT THE RESELLER WHERE YOU PURCHASED THE EXHAUST SYSTEM OR AKRAPOVIČ PARTNERS. THIS MANUAL, ANY CERTIFICATES AND AKRAPOVIČ WARRANTY APPLY TO ORIGINAL PRODUCTS ONLY.



SERIAL NUMBER POSITION

## NOISE AND EMISSION WARNINGS

### General warning

Because of the world-wide distribution of Akrapovič d.d. products, neither Akrapovič d.d. nor any of its subsidiaries make any representation that the exhaust system complies with the air and/or noise emissions laws, or labeling laws, of any jurisdiction. The purchasers are entirely responsible for informing themselves of the applicable laws where the products are to be used and to comply with those law.

Although legal compliance of Akrapovič products in a specific country should be determined by the user, you can find some basic guidance on compliance of your Akrapovič exhaust system with various legal requirements on the product-related part of our website. For EC and ECE type approvals, please refer to the certificate enclosed to your product.

### USA WARNING

Various U.S. states and the U.S. federal government have individual laws regulating the use of aftermarket exhaust parts and systems, especially as those parts and systems modify, remove, or replace original equipment catalysts. Please consult the appropriate laws in your area before installing any aftermarket part or system on your vehicle to ensure compliance with all applicable laws. Neither Akrapovic d.d. nor any of their subsidiaries or the sellers of the parts or systems make any representation that any of their parts or systems comply with any such laws.

### CALIFORNIA WARNING

California laws prohibit the use of any aftermarket exhaust part or system that modifies, removes or replaces original equipment catalysts unless the California Air Resources Board has issued an Executive Order regarding such part or system or unless the part or system is exempted by being used only on racing vehicles on closed courses. Neither Akrapovic d.d. nor any of their subsidiaries make any representation that any of their parts or systems has received such an Executive Order or that any of their parts or systems conform with the racing vehicles exemption. The purchasers are entirely responsible for informing themselves of applicable California laws and to comply with those laws.

### GENERAL NOTE

Photographs and other illustrations in this manual are symbolic and are intended to help represent individual steps for proper installation and use, as well as for a general overview. The actual component parts of the Akrapovič exhaust system may not entirely correspond to the photographs and other illustrations.

### SYMBOLS

The following symbols are used throughout these installation instructions:



**TOOLS AND PROTECTIVE EQUIPMENT REQUIRED**



**TIGHTENING TORQUE**



**LUBRICATION**



**HAND TIGHTEN**



**INSTALLATION TIP**



**CAUTION OR IMPORTANT**

#### USE BOLT SEALANT



Apply 3 to 4 small drops of bolt sealant onto the cleaned and degreased threads before tightening the bolts.

**WARNING! Avoid contact with skin, eyes and mucous membranes. Do not inhale fumes. Keep out of reach of children.**

#### USE ANTI-SEIZE LEAD-FREE COPPER PASTE (black tube)



Provides trouble-free and long-lasting protection against seizing, corrosion and rusting of bolts, threaded ends, nuts, joints, etc. Also protects against vibration, wear and impact.

**WARNING! Avoid eye contact. Keep out of reach of children.**

#### USE ANTI-SEIZING GREASE (white tube)



Prevents seizing, corrosion and excessive wear between the titanium components of your exhaust system.

**WARNING! Avoid eye contact. Keep out of reach of children.**

## Tools & equipment



- T-handle 10 mm wrench
- T-handle 12 mm wrench
- T-handle 13 mm wrench
- Combination 12 mm wrench
- Combination 13 mm wrench
- Combination 17 mm wrench
- Combination 22 mm wrench
- T-handle 4 mm three hexagon key wrench
- T-handle 6 mm three hexagon key wrench
- T-handle 6 mm swiveling three hexagon key wrench
- Screwdriver for slotted head screw – small
- Spring puller

## PARTS LIST

The following parts should be found in the box:

- Installation Manual
- Homologation certificate/ compliance documents if applicable
- Warranty
- Fitting material
- Muffler and pipes

## REMOVAL OF STOCK EXHAUST SYSTEM:

The process of uninstalling the original exhaust system may vary depending on the existing exhaust system. Please follow the original exhaust system manufacturer's instructions for uninstalling the original exhaust system.

If you for any reason decide otherwise, please note that any information provided in this respect herein should be considered as general information provided for your convenience only. Akrapovič shall not assume any liability or responsibility with regard to uninstalling your existing exhaust system, warranty coverage of such exhaust system or vehicle or their further fitness for use.

**In case your Akrapovič exhaust system may not be used on certain roads or under certain conditions, please keep the stock or other exhaust system that you can use in such circumstances legally.**

## REMOVAL OF STOCK EXHAUST SYSTEM:

1. Put the motorcycle on a side stand, we recommend a racing stand. Make sure, that surface is solid and flat.
2. Untighten the bolt from the metal clamp at the stock muffler/collector joint, unscrew the bolt from the muffler bracket and remove the muffler (F 01, 02, 03).



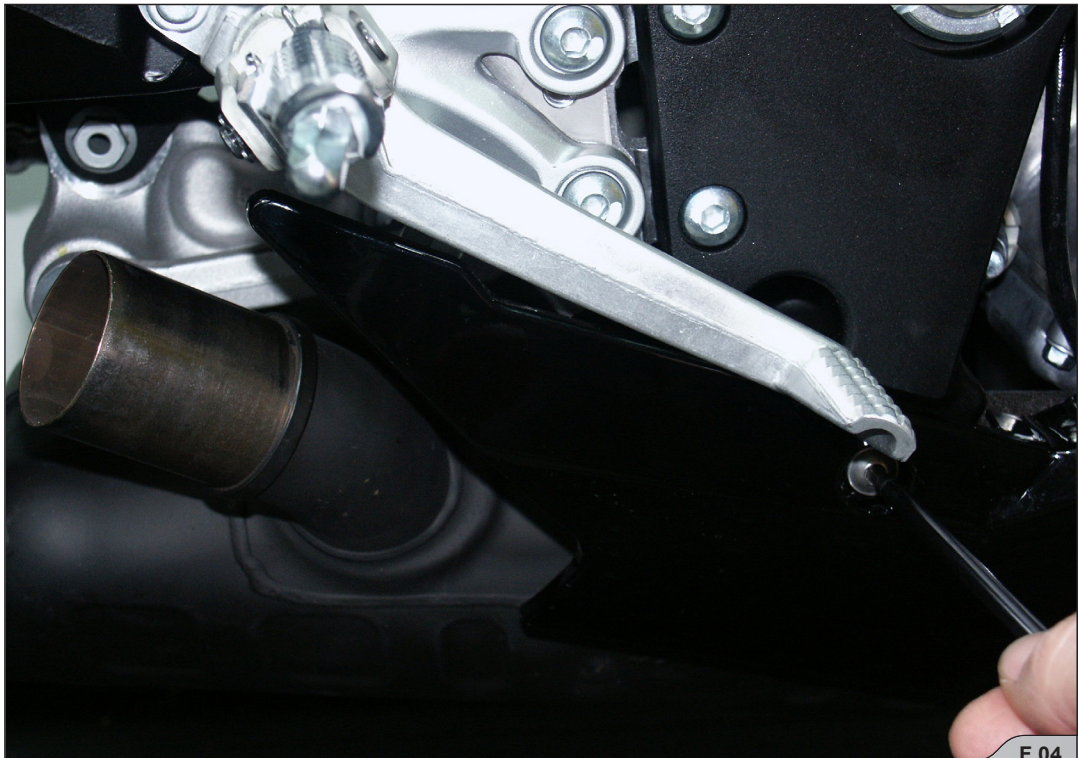
F 01



F 02



F 03

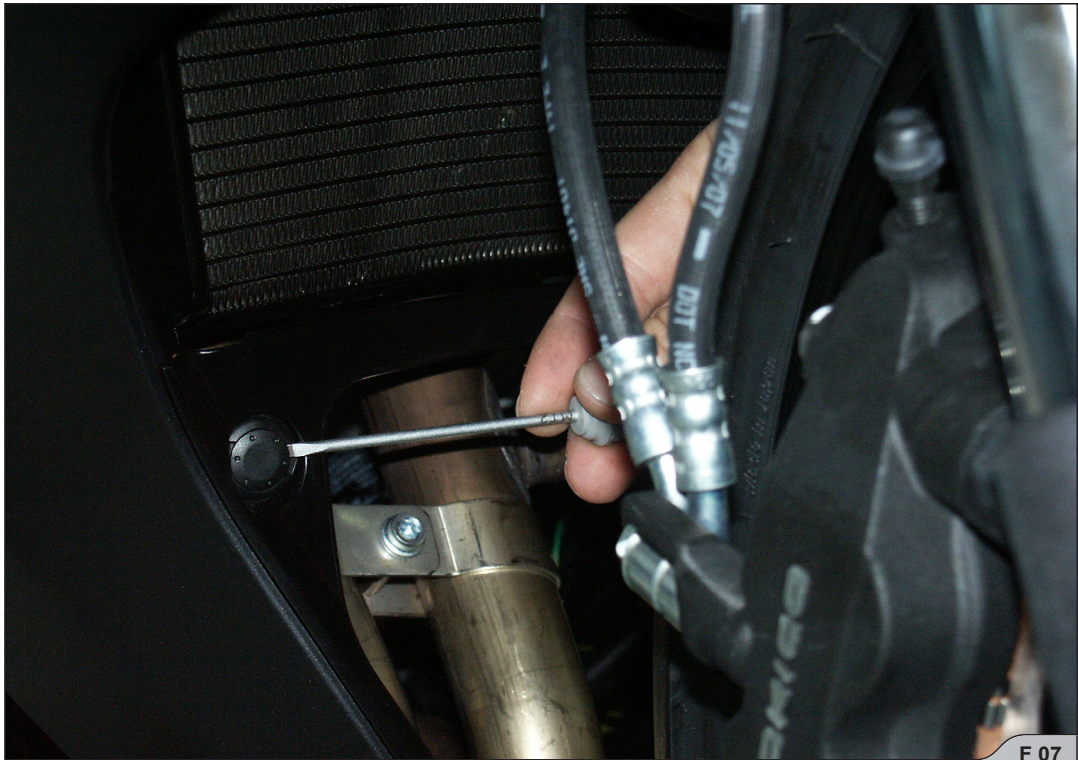


F 04

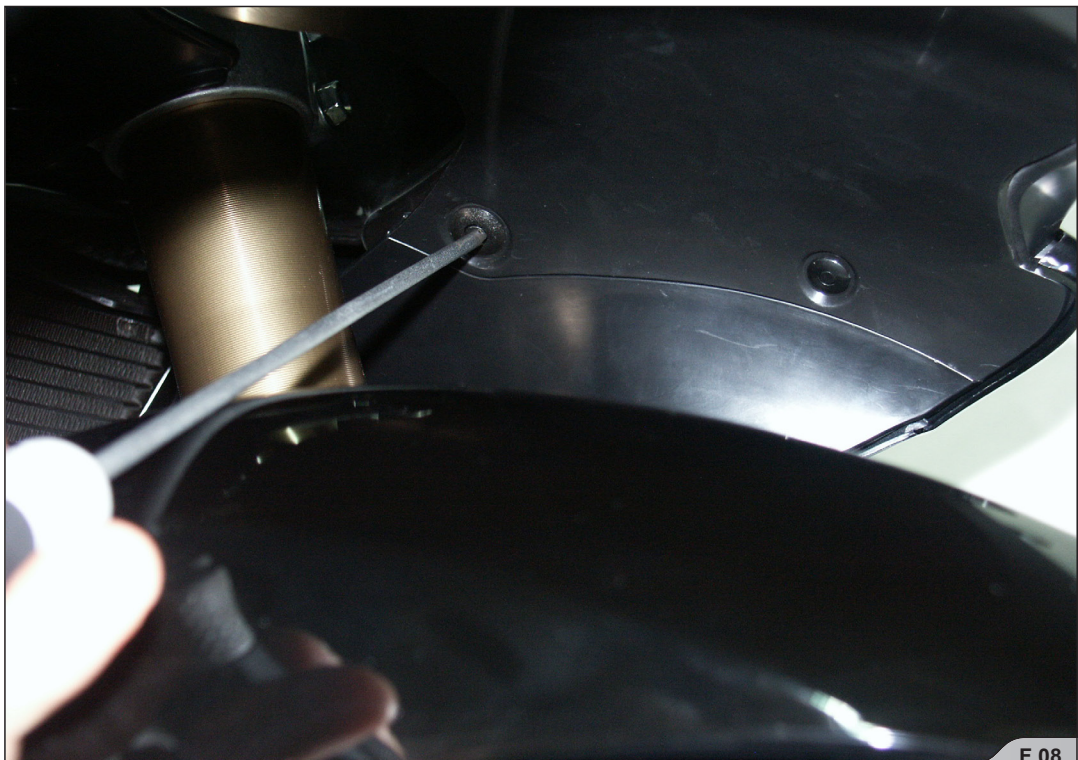
3. Remove the left and right cowling (F 04, 05, 06, 07, 08, 09).







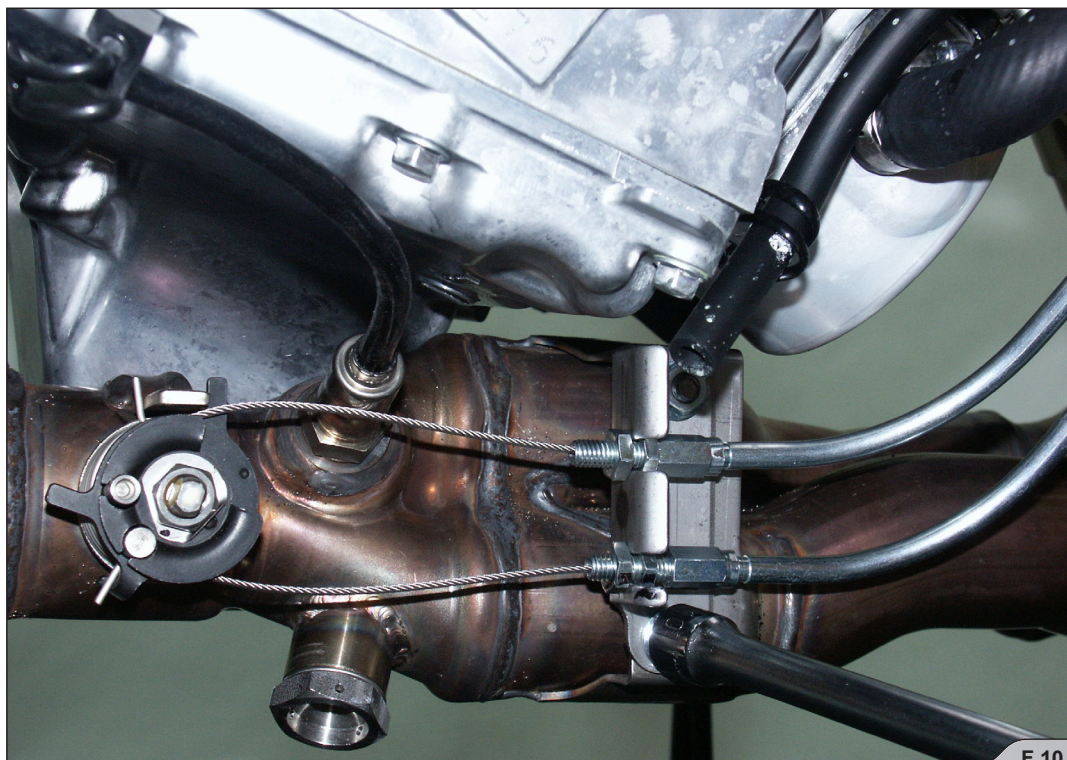
F 07

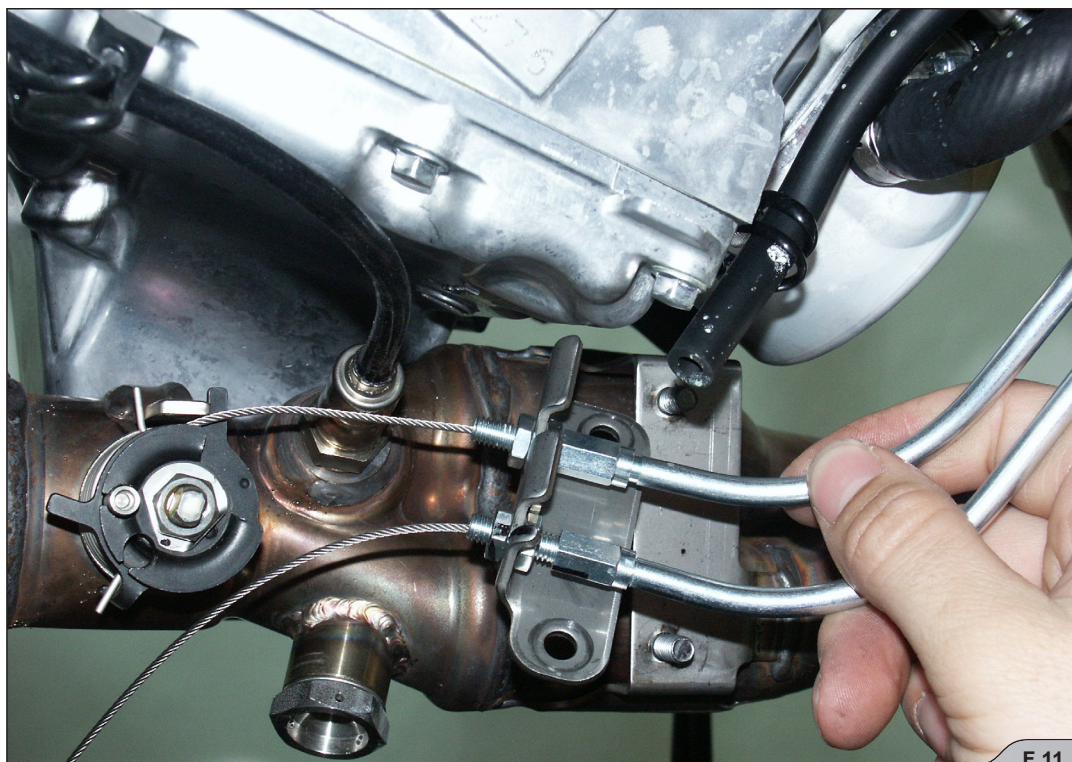


F 08



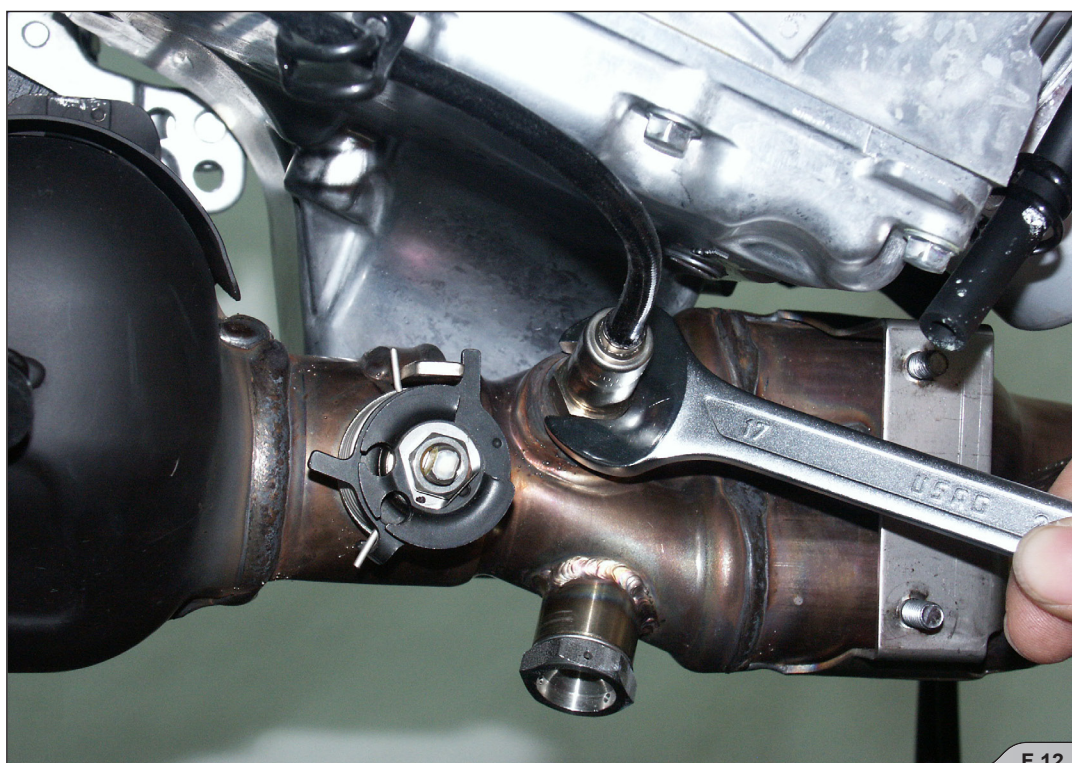
4. Unscrew the exhaust valve cables bracket and remove the cables from the valve wheel (F 10, 11).





F 11

5. Unscrew the lambda sensor (F 12).



F 12

6. Unscrew and partially remove the water cooler (F 13, 14).  
**IMPORTANT: do not disconnect the cooling system tubes!**

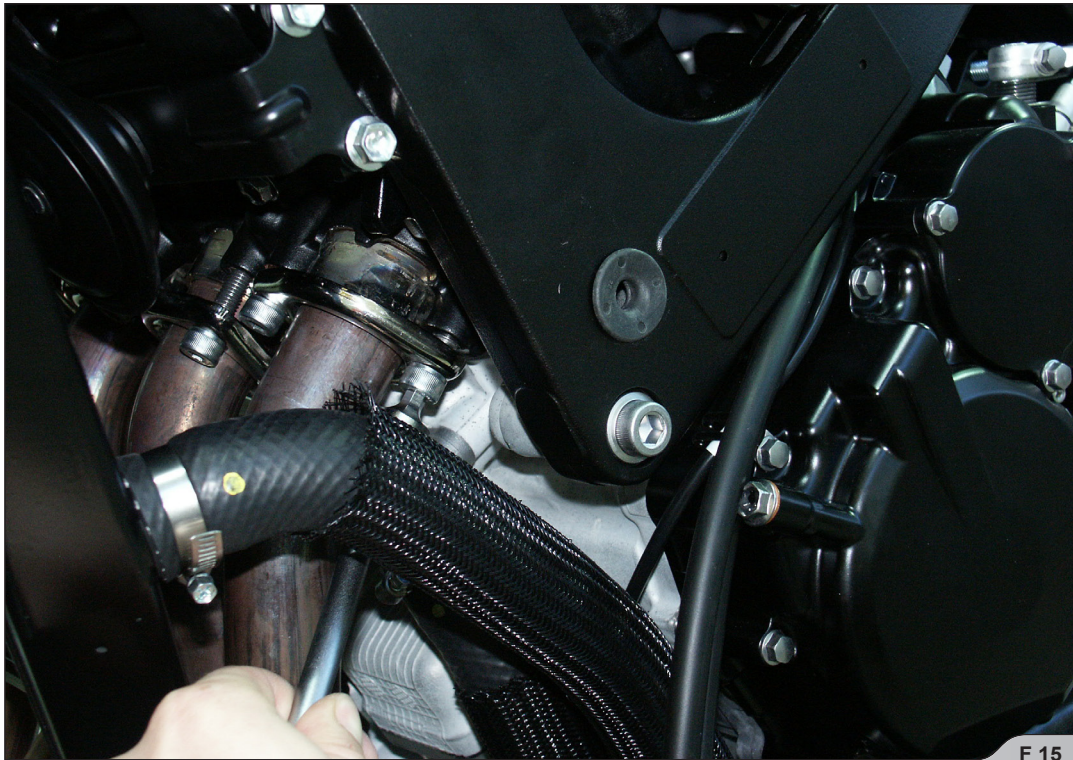


F 13

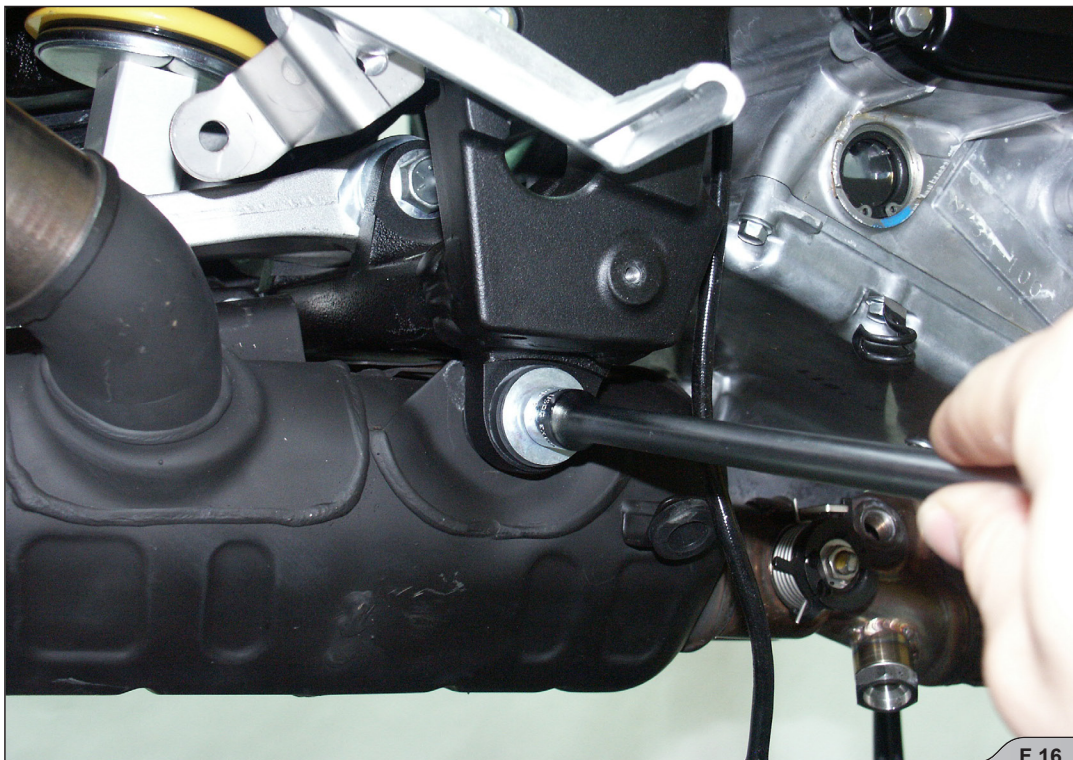


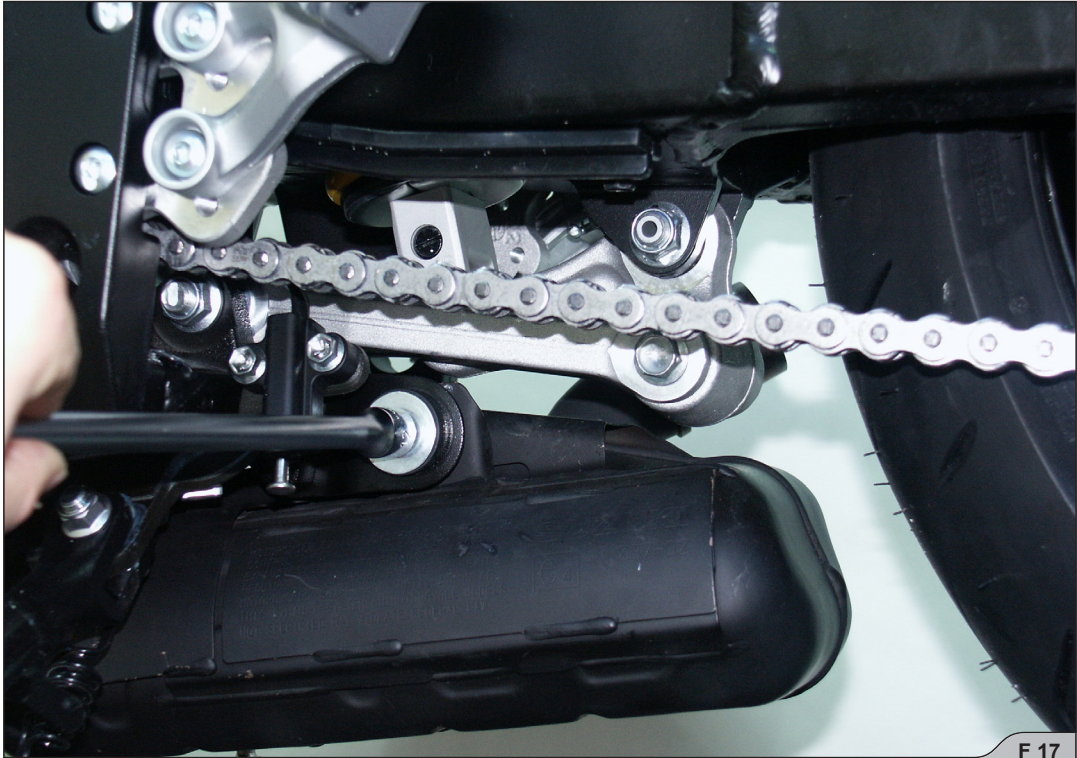
F 14

7. Unscrew the bolts from the header tube flanges; make sure not to damage the cooling fins (F 15).

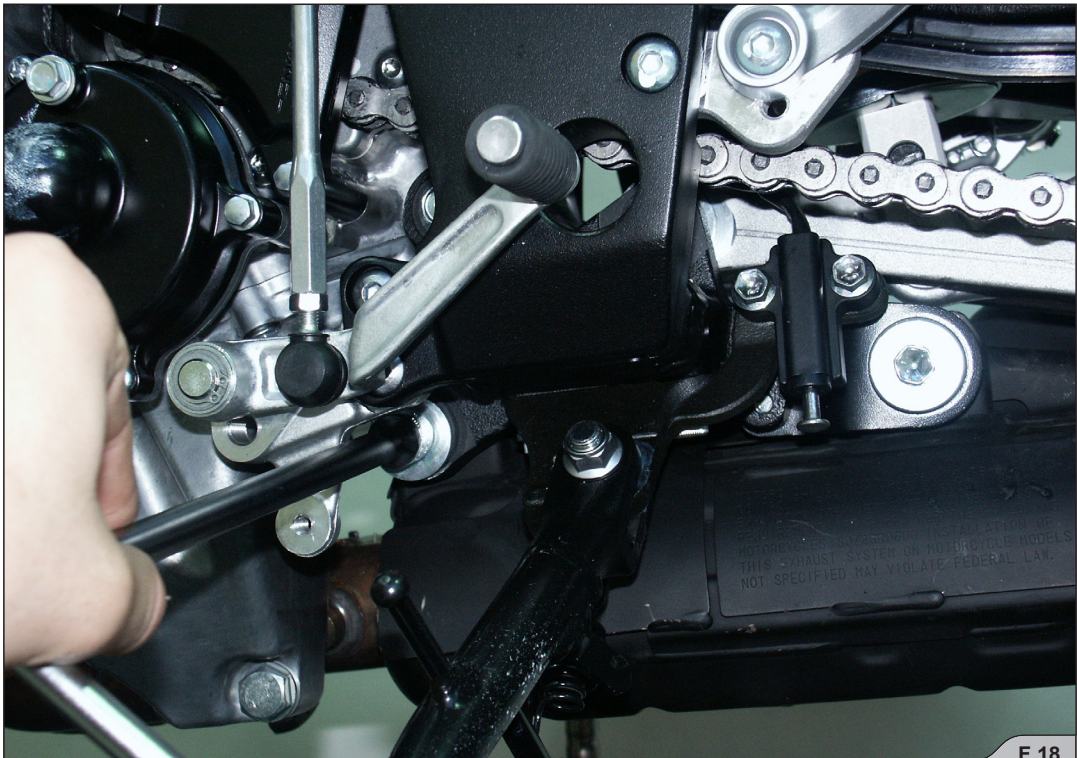


8. Unscrew three bolts from stock collector brackets and remove the collector/header tubes from the motorcycle.  
**! IMPORTANT: support the collector with your hand during this procedure or it may fall of and damage you or the motorcycle! (F 16, 17, 18, 19).**





F 17

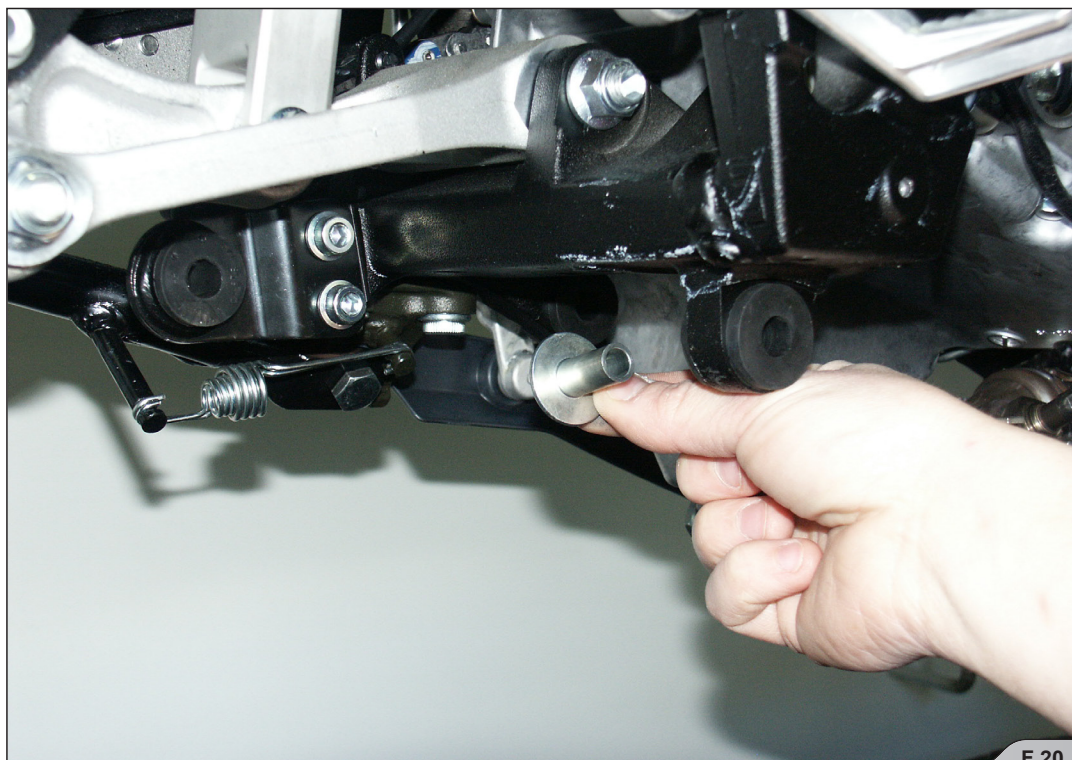


F 18



F 19

9. Leave the stock gaskets in the exhaust ports! Remove the metal inner sleeves from the rubber dampers of the collector hanging brackets (F 20).



F 20

10. Remove the rider's seat (F 21, 22).









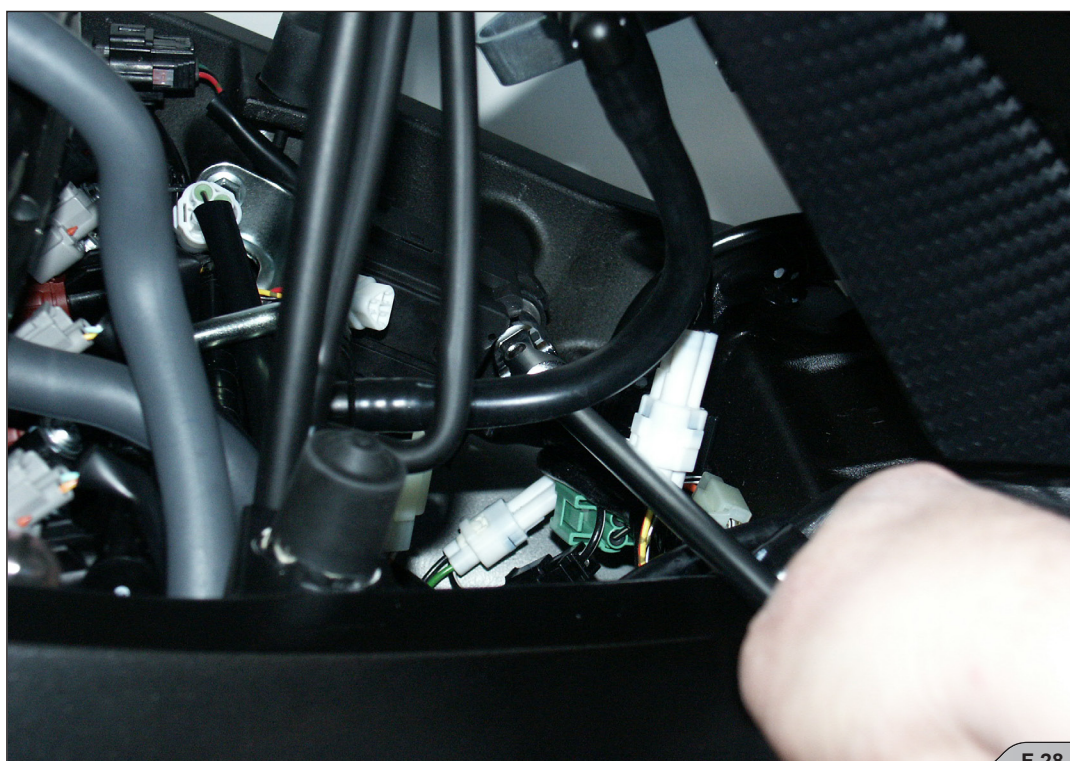
12. Disconnect both connectors of the servo motor (F 26, 27).





F 27

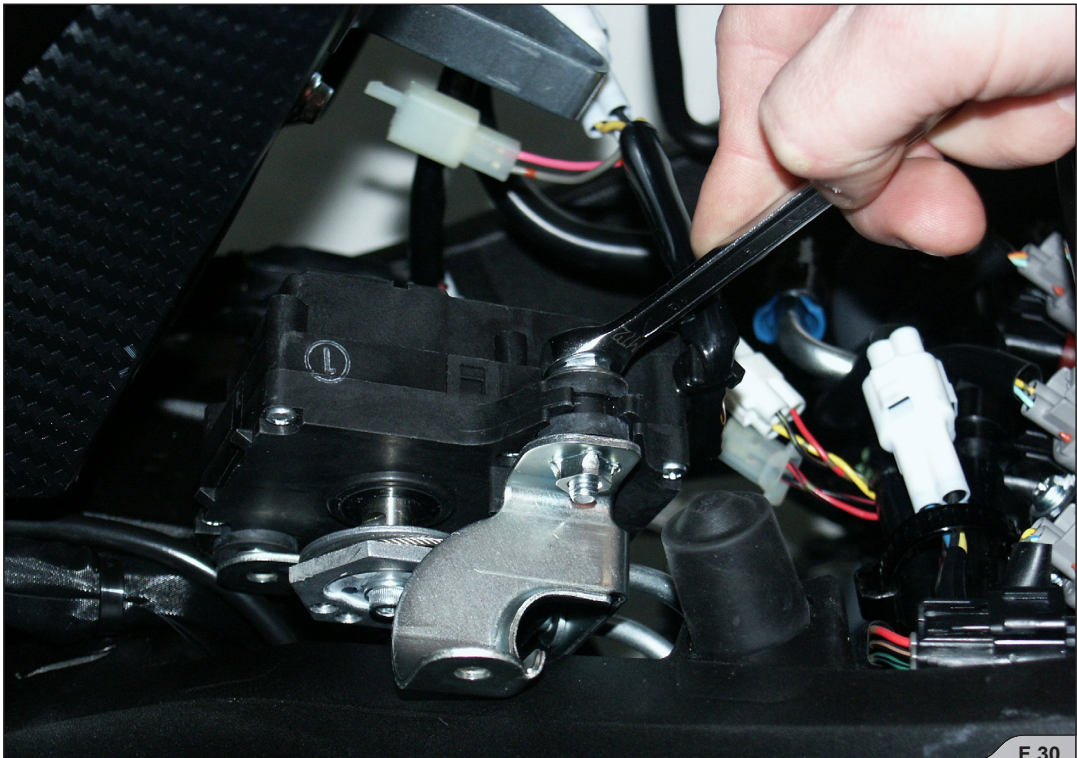
13. Unscrew and remove the servo's bracket as shown in figures (F 28, 29, 30, 31).



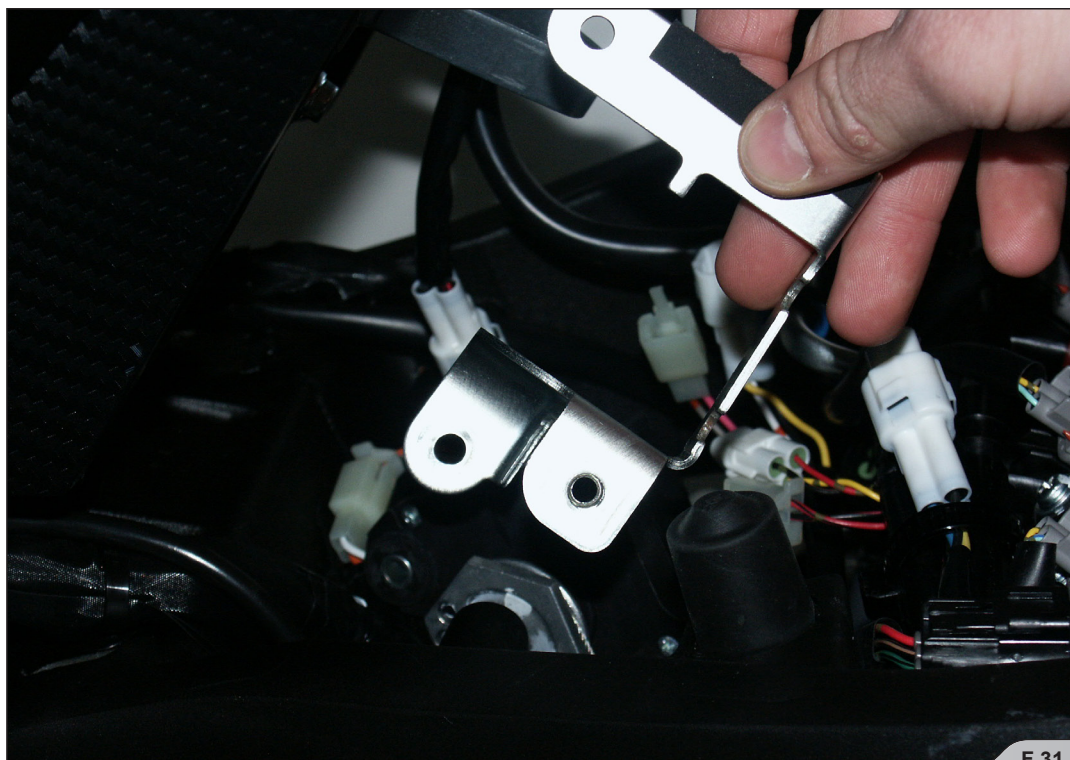
F 28



F 29

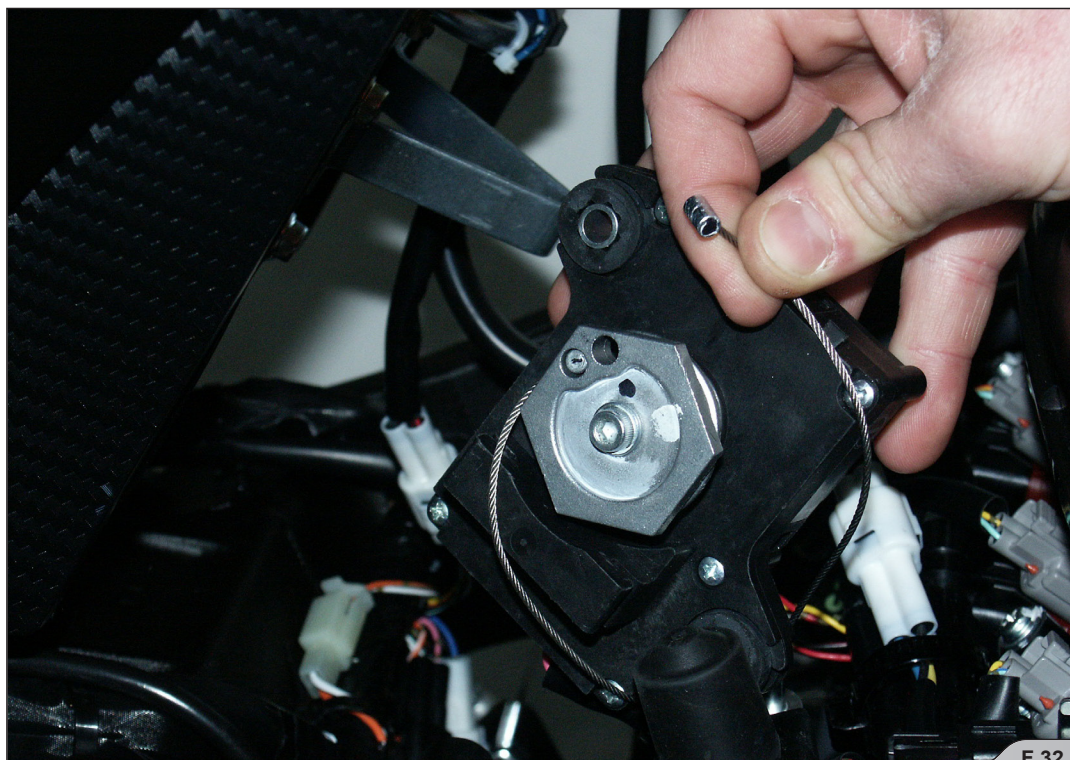


F 30



F 31

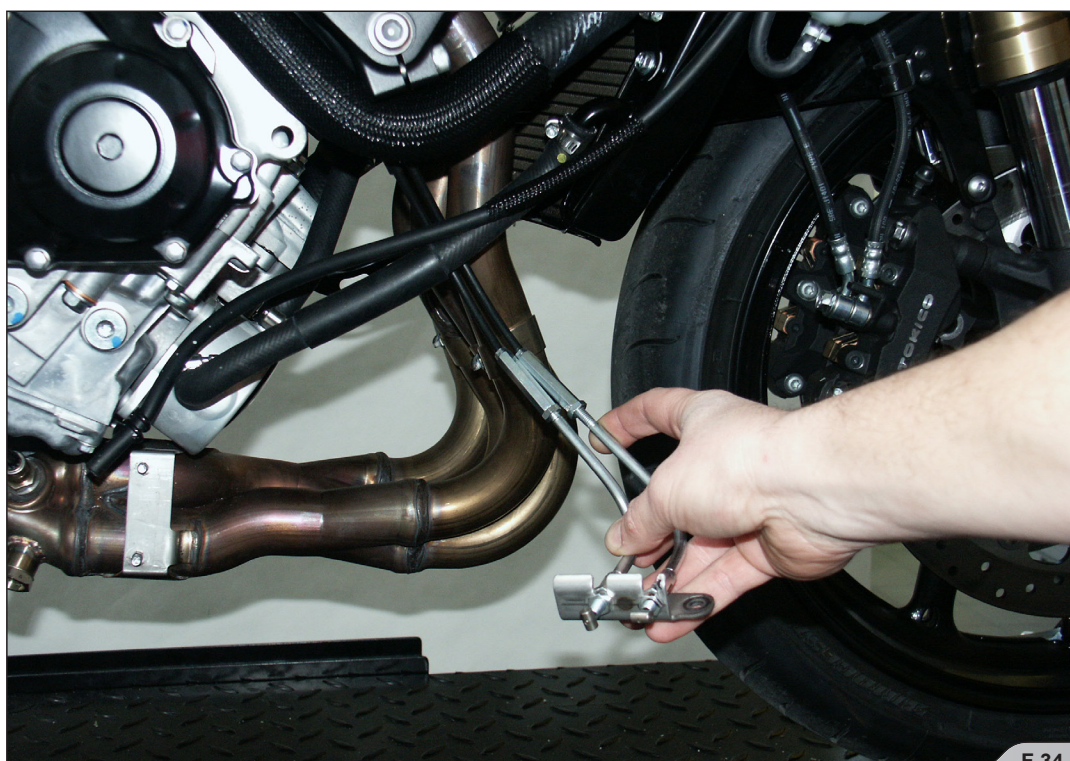
14. Remove the cables from the control wheel and servo from the motorcycle (F 32, 33).



F 32

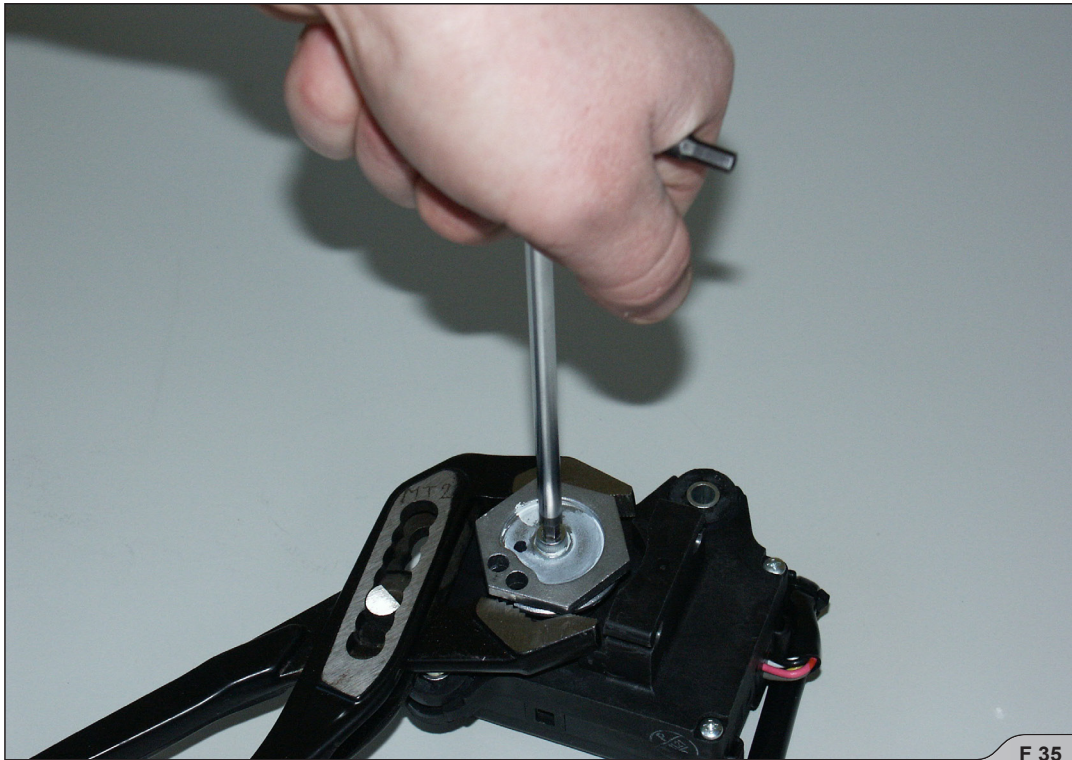


15. Completely remove the cables with cable bracket from the motorcycle (F 34).



16. Unscrew and remove the control wheel for cable position.

**!** **IMPORTANT:** do not turn the servo's wheel with force or the servo motor could be damaged. Retain the servo wheel in place with pliers when untightening! (F 35).

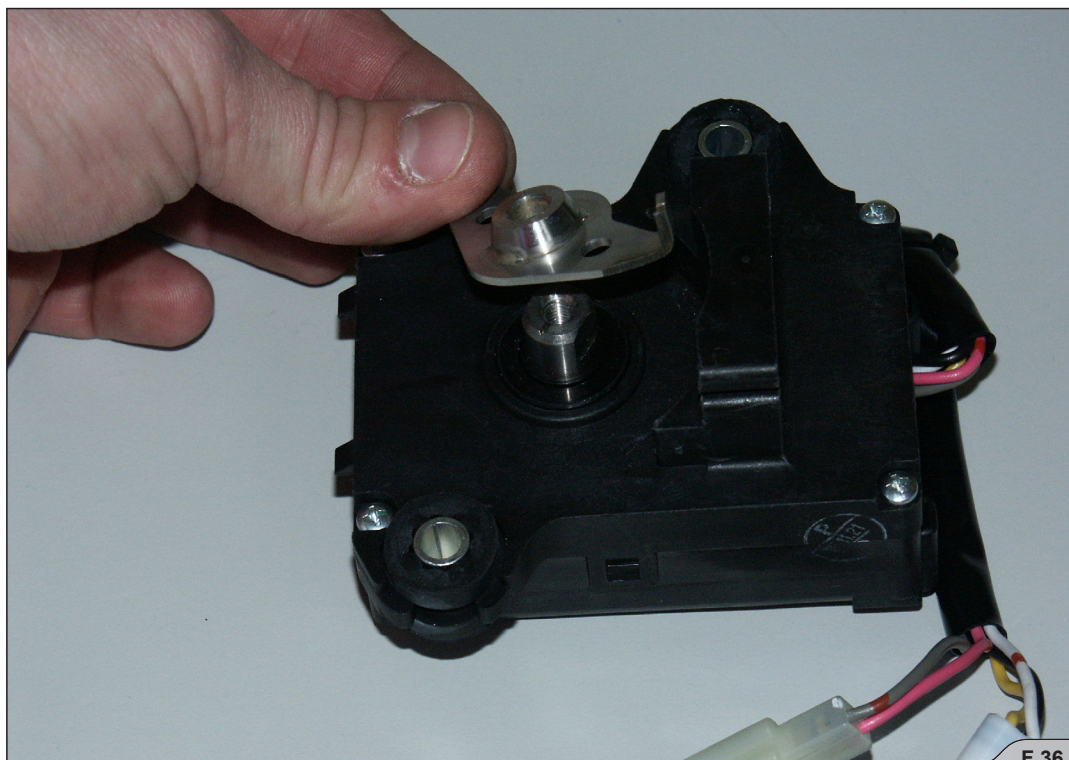


F 35

## INSTALLATION OF THE AKRAPOVIC RACING OR EVOLUTION EXHAUST SYSTEM:

1. Correctly position and install the Akrapovič servo motor rotation limiter (F 36, 37).

**! IMPORTANT: do not over tighten the bolt – you can damage the axle and rotation ability of the servo motor – use pliers to retain the axle while tightening the limiter!**



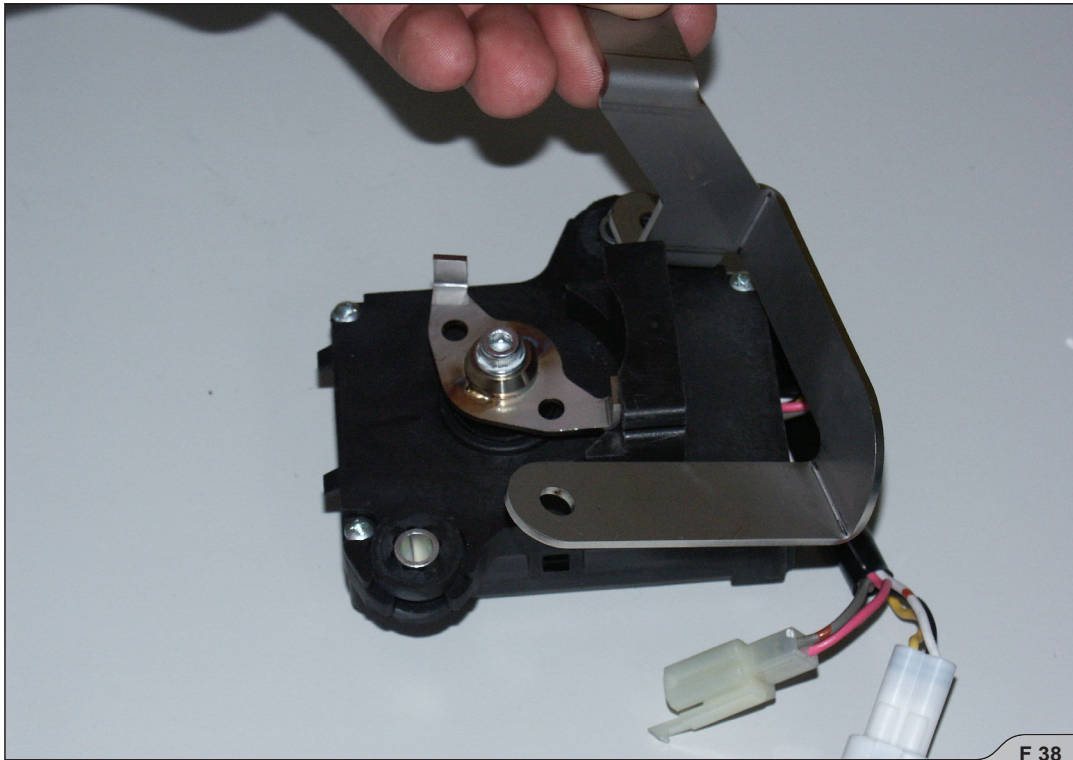
F 36



F 37



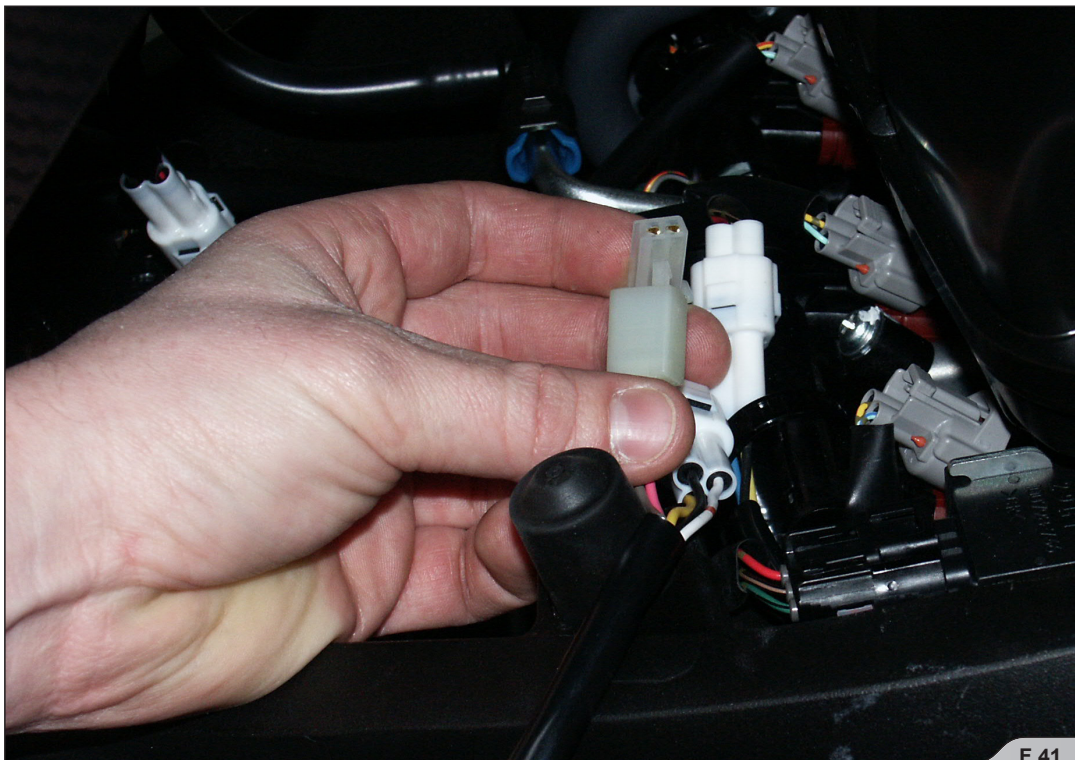
2. Screw the Akrapovič bracket onto the servo motor using stock bolt and Akrapovič M6 nut (F 38, 39).



3. Put the servo motor on its place and reconnect both connectors (F 40, 41).

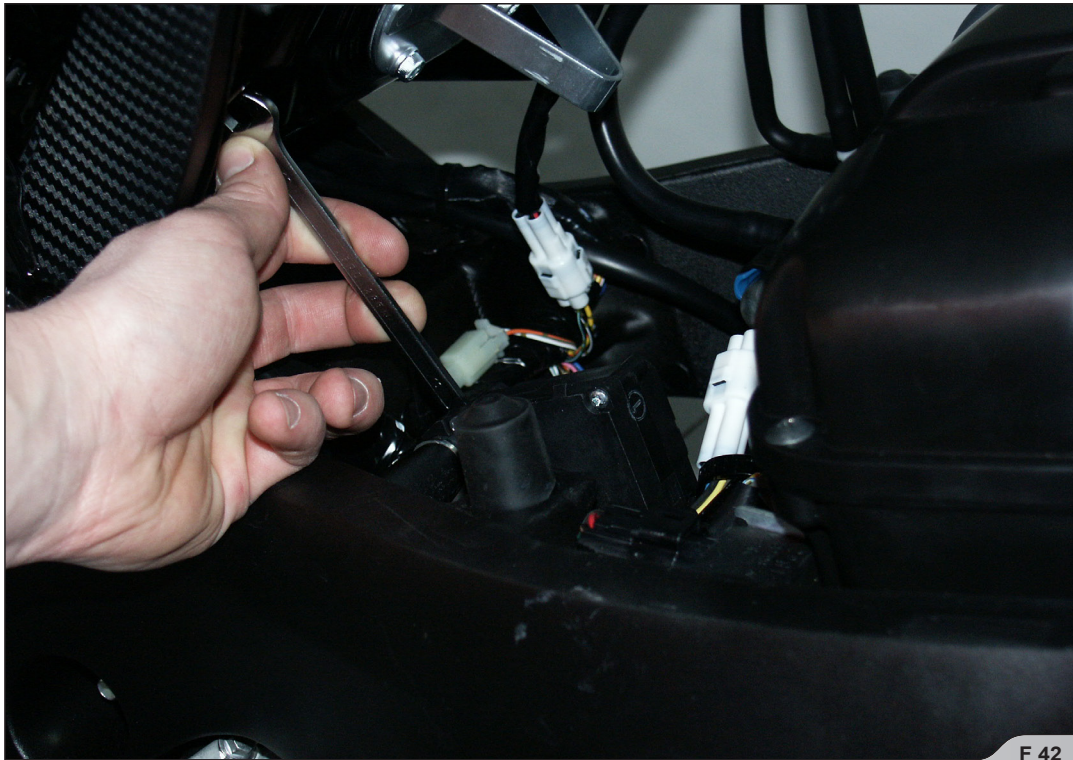


F 40



F 41

4. Screw the servo motor onto the frame using stock bolts and tighten them to a specified torque (F 42).



F 42

5. Reinstall the fuel tank and seat (F 43, 44).



F 43



F 44

6. Set up the sleeves together with the flanges and springs and hand tighten the flanges using stock bolts; make sure that flanges are correctly oriented (F 45, 46).

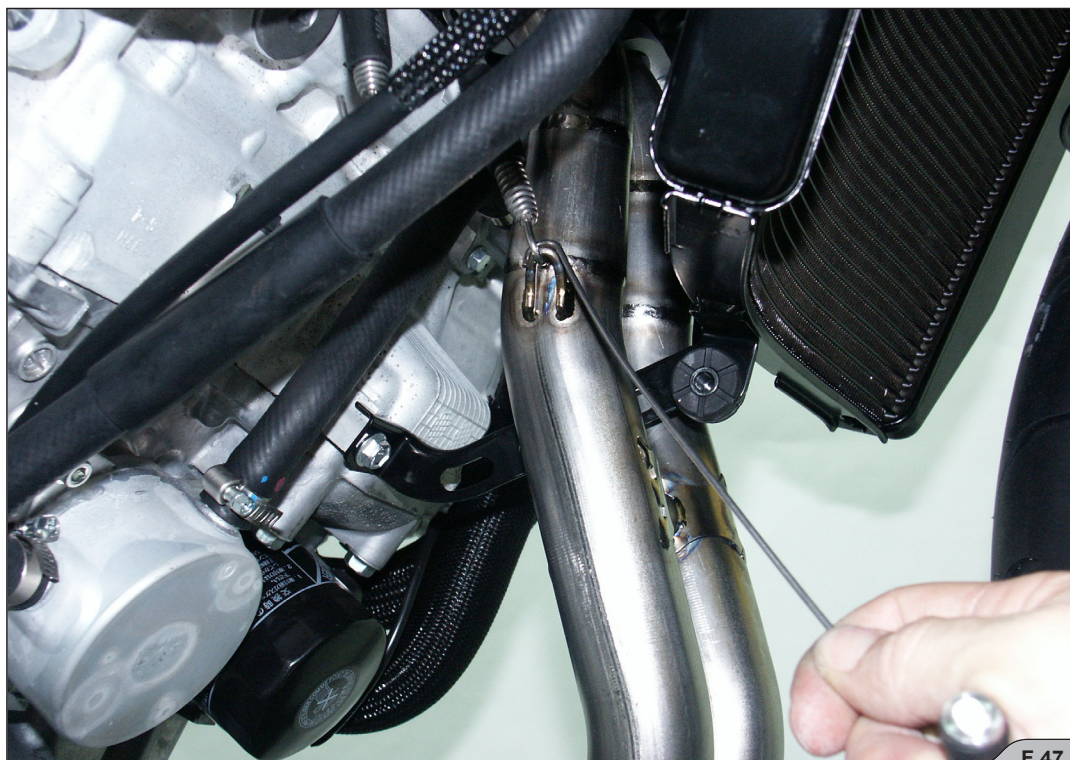


F 45



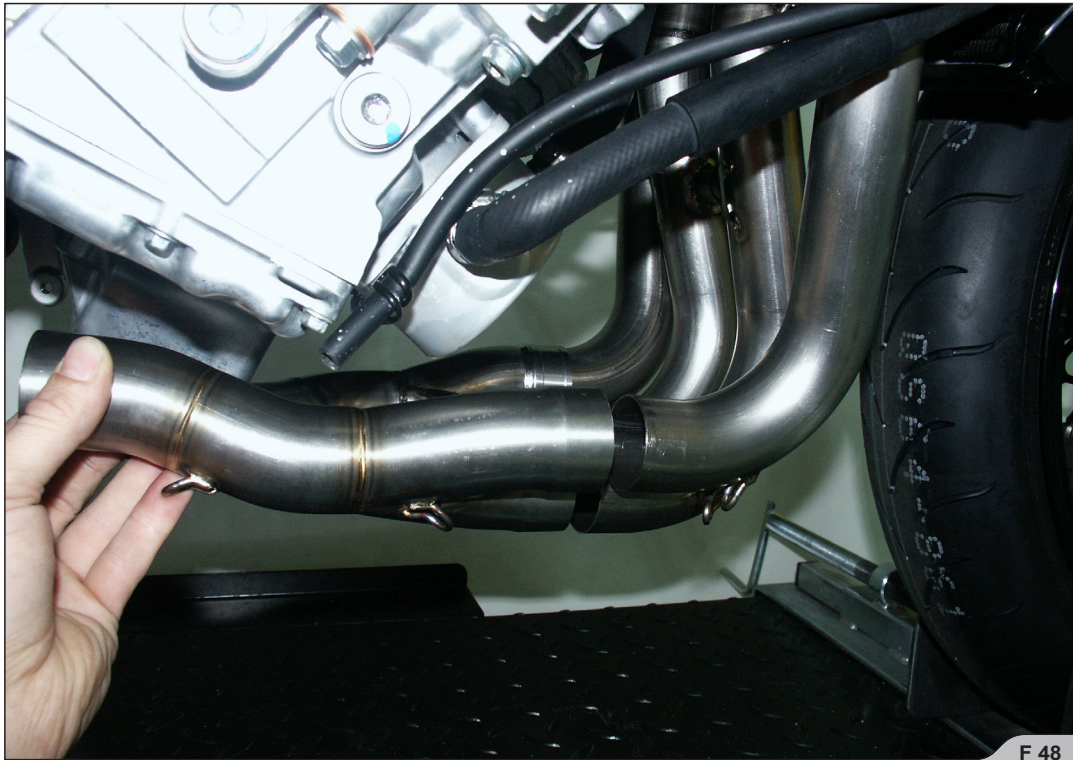
F 46

7. Insert the header tubes properly and attach the springs; make sure not to damage the cooling fins (F 47). Tighten the flanges to specified torque; make sure not to damage the cooling fins. Make sure the header tubes are not touching the engine, other tubes, electrical installations etc..



F 47

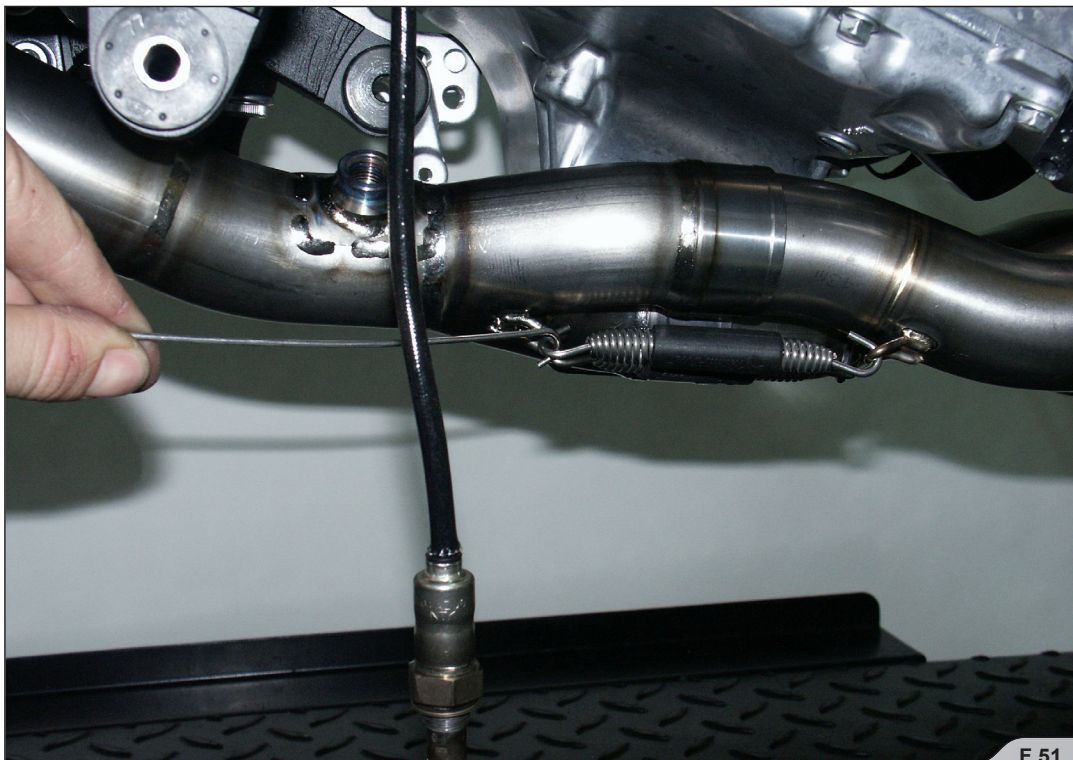
8. Make sure the collectors are correctly oriented. Slide the collectors onto the header tubes and attach the springs; For Evolution exhaust only: coat the interior side of the input bushes of the titanium collector with Akrapovič ceramic anti-seizing grease - white tube (F 48, 49). Reattach the bolt from the water cooler hanging bracket (Tightening torque: 9.8Nm / 7ftlb).



9. FOR RACING/RACING1 & EVOLUTION/EVOLUTION1 EXHAUSTS ONLY: Slide the link pipe onto the collectors and attach the springs; For Evolution exhaust only: coat the interior side of the input bushes of the titanium collector with Akrapovic ceramic anti-seizing grease - white tube (F 50, 51).



F 50



F 51

10. Tighten the lambda sensor; make sure the electrical lead is correctly positioned (F 52, 53).

! **IMPORTANT:** grease only the threads of the lambda sensor!



F 52



F 53



11. Correctly position the carbon-fiber clamp and slide it onto the muffler - bear in mind the left offset of the carbon-fiber clamp viewed from the rear.
- ! **IMPORTANT:** open the clamp to slightly wider than the diameter of the outer sleeve of the muffler – do not scrape it along the muffler outer sleeve! (F 54).



12. For Evolution exhaust only: coat the interior side of the input bush of the muffler with Akrapovič ceramic anti-seizing grease (white tube). Position the muffler correctly and slide it onto the outlet side of the link pipe (F 55).



13. Position and attach the springs (F 56).



14. FOR RACING1 & EVOLUTION1 EXHAUSTS ONLY: Unscrew both passengers foot pegs (F 57).



15. Correctly position and tighten additional carbon-fiber bracket. Use stock bolts (F 58).



16. Tighten the bolt of the carbon-fiber clamp/stock muffler bracket joint, using stock bolt, nut and washer (F 59, 60).





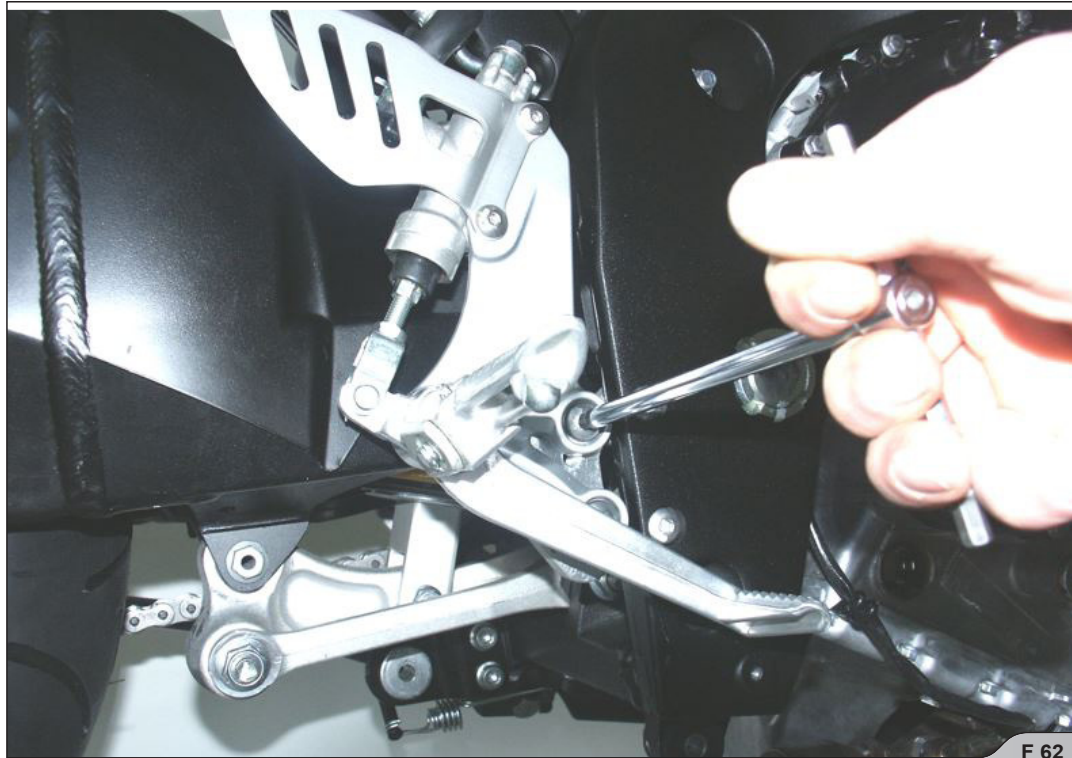
F 60

17. For Racing1 & Evolution1 exhaust only: Tighten the bolt of the carbon-fiber clamp/muffler bracket joint, using Akrapovič bolt, nut and washer (F 61). Make sure the muffler is not touching the swing arm or any other parts of the motorcycle.

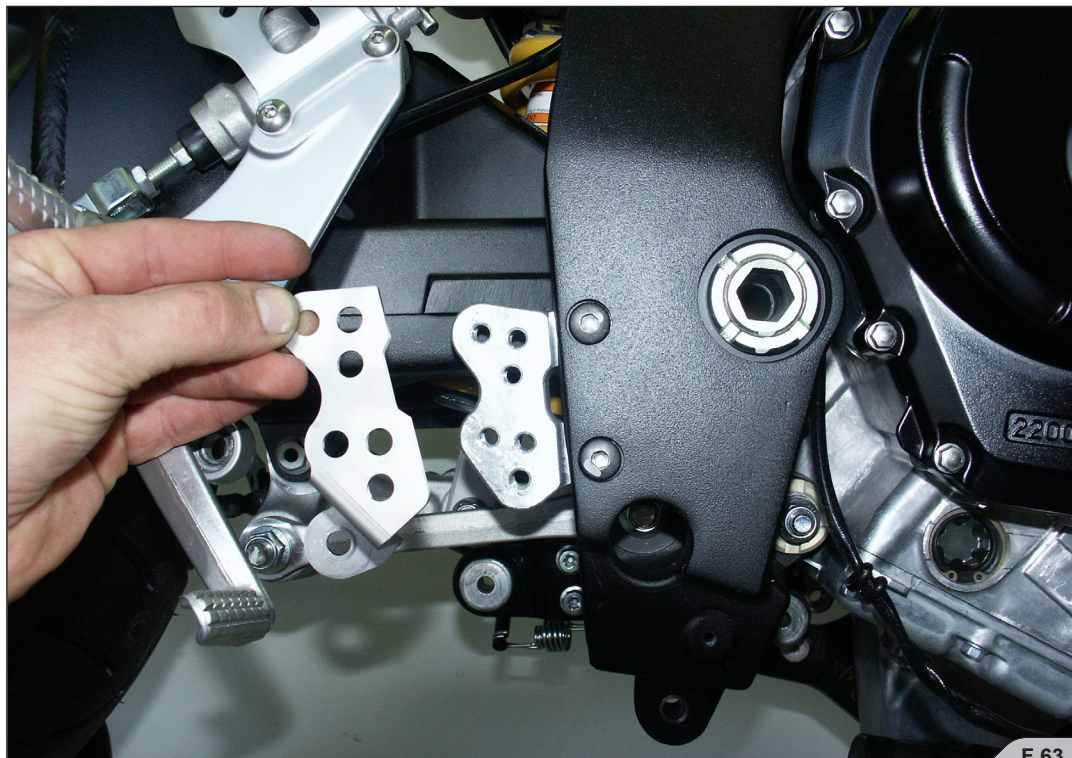


F 61

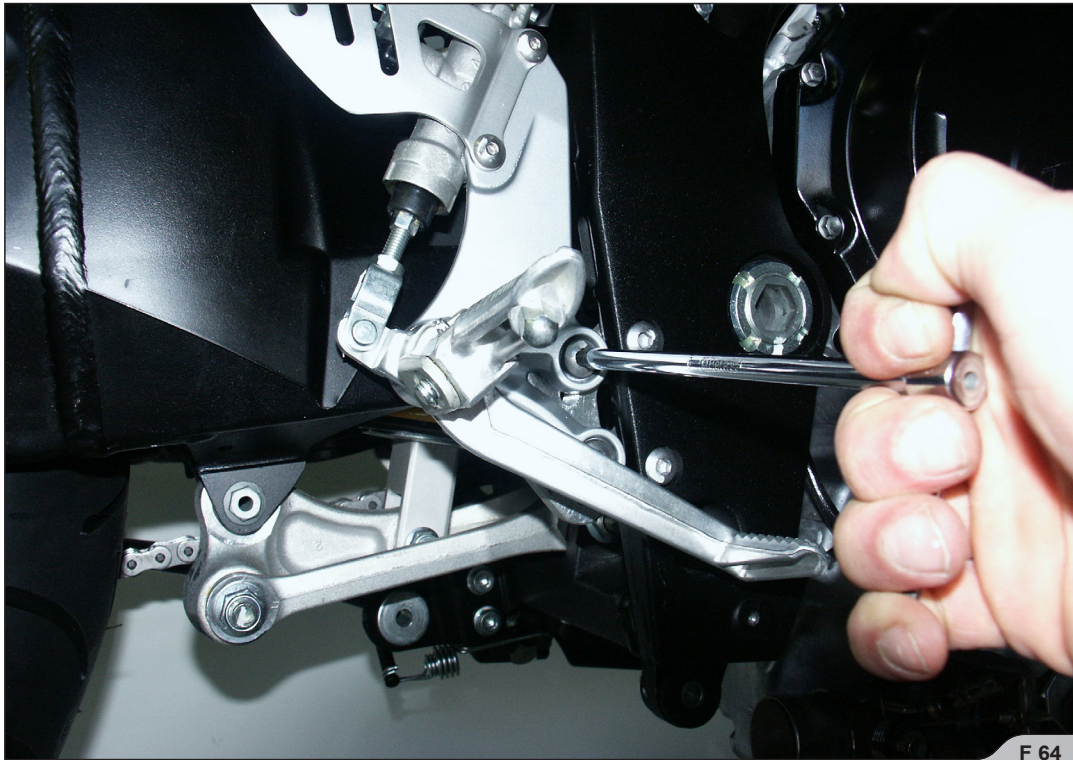
18. FOR RACING2 & EVOLUTION2 EXHAUSTS ONLY: Unscrew the bolts from the driver's right foot peg bracket (slightly remove the bracket) (F 62).



19. Install the Akrapovič muffler bracket (F 63).



20. Tighten the foot peg bracket on its position (F 64).



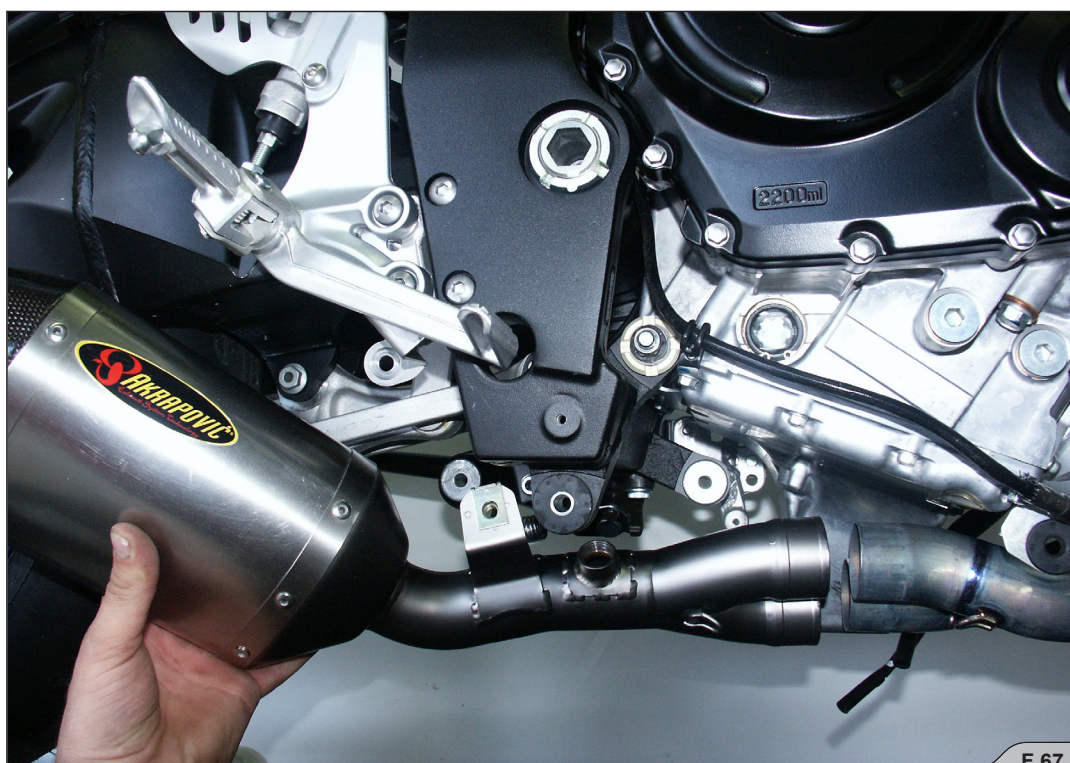
21. Attach the press-on nut onto the link pipe bracket (F 65, 66).



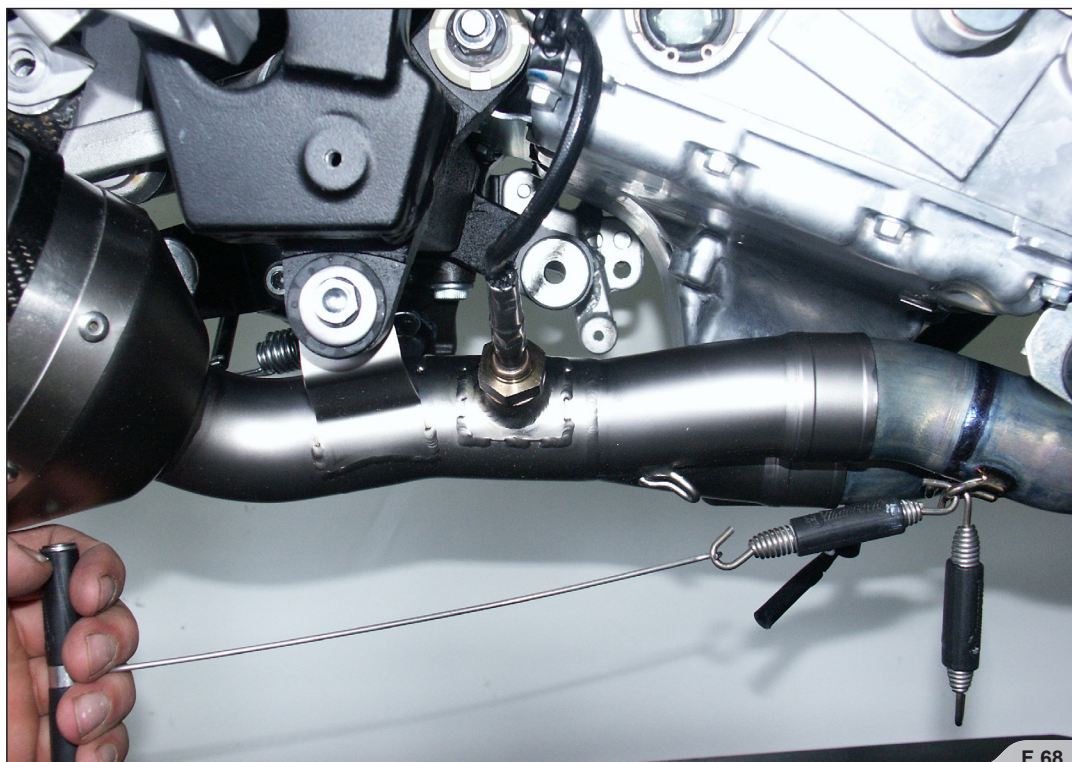


F 66

22. Slide the muffler with link pipe onto the collectors and attach the springs (F 67, 68).

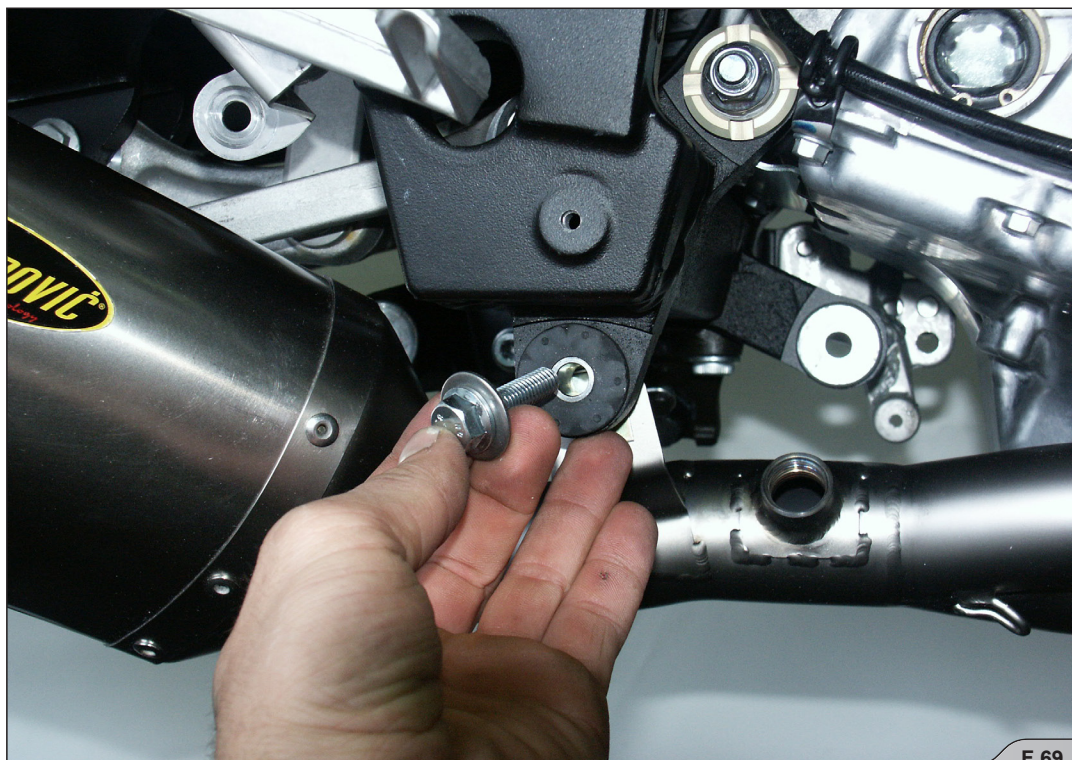


F 67



F 68

23. For Evolution exhaust only: coat the interior side of the input bushes of the titanium link-pipe with Akrapovič ceramic anti-seizing grease (white tube). Hand tighten the bolt of the link-pipe bracket (F 69).

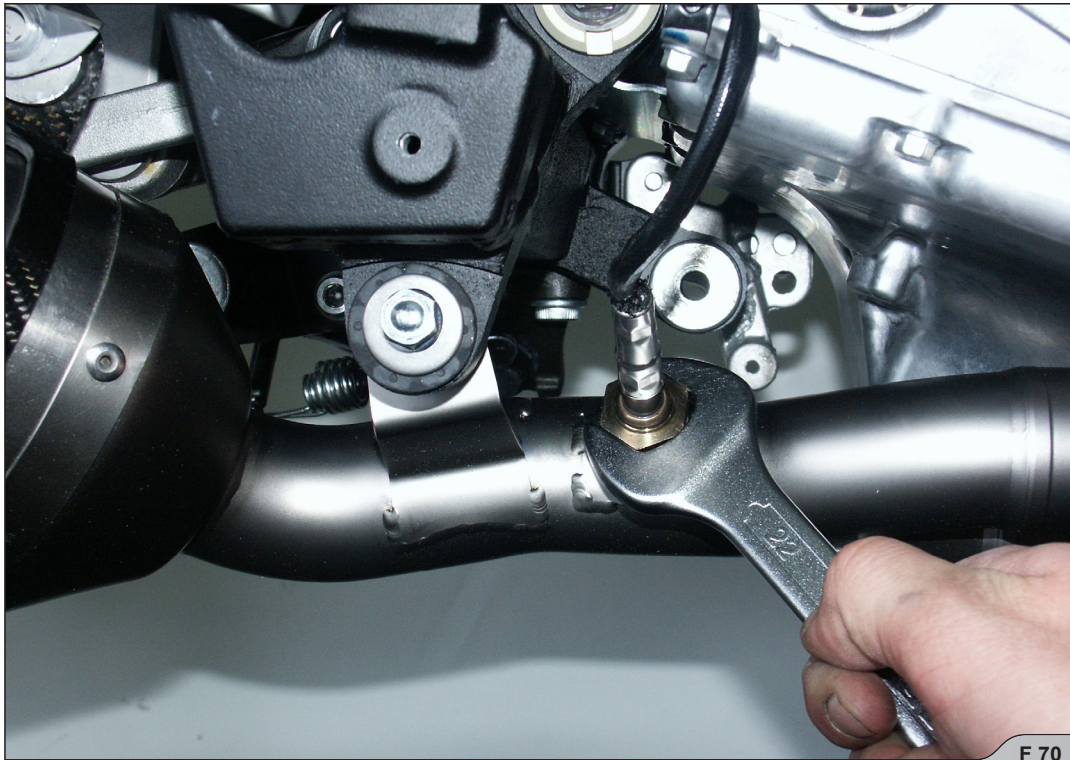


F 69



24. Attach and tighten the lambda sensor.

! **IMPORTANT:** grease only the threads of the lambda sensors! (F 70).



F 70

25. Correctly position the carbon-fiber clamp and slide it onto the muffler - bear in mind the left offset of the carbon-fiber clamp viewed from the rear.

! **IMPORTANT:** open the clamp slightly wider than the diameter of the outer sleeve of the muffler – do not scrape it along the muffler outer sleeve! (F 71).



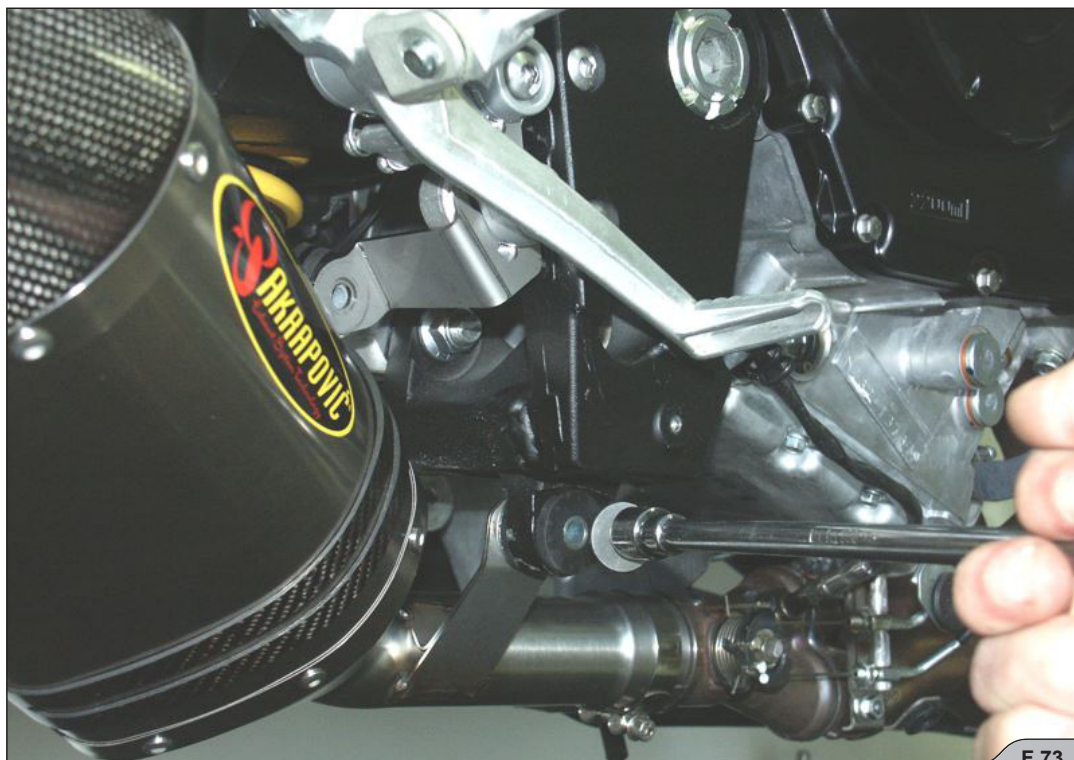
F 71

26. Tighten the carbon-fiber clamp onto the Akrapovič clamp bracket (F 72).



F 72

27. Tighten the link-pipe bracket (F 73).



F 73

28. Replace all cowlings in the reverse order from the order in which they were removed (F 74, 75).



29. Position of the correctly installed Akrapovič RACING or EVOLUTION system (F 76).



F 76

30. Position of the correctly installed Akrapovič RACING1 or EVOLUTION1 system (F 77).



F 77

31. Position of the correctly installed Akrapovič RACING2 or EVOLUTION2 system (F 78).



F 78

32. Position of the correctly installed Akrapovič EVOLUTION system with conical muffler (F 79).



F 79

## **FINAL INSTALLATION AND MAINTENANCE:**

Clean grease spots off all exhaust system surfaces, when installation is finished. Cleaning will prevent spots from burning onto the surface. Do not use aggressive chemical cleaners, because they can damage the surface or sticker.

1. Muffler – titanium outer sleeve: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40<sup>®</sup> or equivalent)\*.
2. Muffler – carbon-fiber outer sleeve: use a soft dry cloth sprayed with all purpose foam cleaner, then wipe with a soft dry cloth.
3. Muffler – carbon-fiber outlet cap: use a soft dry cloth sprayed with all purpose foam cleaner, then wipe with a soft dry cloth.
4. Painted mufflers and parts – use a soft cloth sprayed with all purpose foam cleaner, then wipe with a soft dry cloth.
5. Chrome plated mufflers and parts: use a soft cloth sprayed with all purpose foam cleaner, then wipe with a soft dry cloth.
6. Stainless steel pipes: use a soft cloth sprayed with a contact cleaner, then wipe with a soft dry cloth.
7. Titanium pipes: use a soft cloth sprayed with a multi-purpose spray lubricant (WD-40<sup>®</sup> or equivalent)\*.

\*WD-40<sup>®</sup> is a trademark of the WD-40 Company.

**Periodically make sure all the bolts and springs are sufficiently tight.**



**IMPORTANT: make sure all the bolts are sufficiently tightened. In case the exhaust system touches the cowling or other parts repeat the adjustment of the exhaust system or contact your authorized dealer!**



**CAUTION: after running engine for 30 minutes, retighten the bolts of the Akrapovič carbon-fiber heat shield!**



**INSTALLATION TIP: IT IS NORMAL IF WHITE SMOKE COMES OUT OF THE MUFFLER DURING THE FIRST 100 KM AFTER REPLACEMENT.**



**INSTALLATION TIP: A CHANGE IN THE COLOR OF THE EXHAUST SYSTEM IS NORMAL DUE TO THE HIGH TEMPERATURES.**



**CAUTION: DO NOT STAND BEHIND THE MUFFLER AT ANY TIME.**



**IMPORTANT: DO NOT USE AUTOMOTIVE WHEEL CLEANERS OR ANY CLEANING PRODUCTS WHICH CONTAIN ACIDIC ADDITIVES TO CLEAN AKRAPOVIČ EXHAUST SYSTEMS.**

**TROUBLESHOOTING:**

| <b>Problem</b>  | <b>Possible cause</b>               | <b>Solution</b>   |
|---|-------------------------------------|---|
| Exhaust gas leaks out of the muffler/pipe clamp connections | loosened clamp                      | tighten the clamp to specified torque                                   |
|   | connection is not completely joined | tap the connection into place and tighten the clamp to specified torque |