



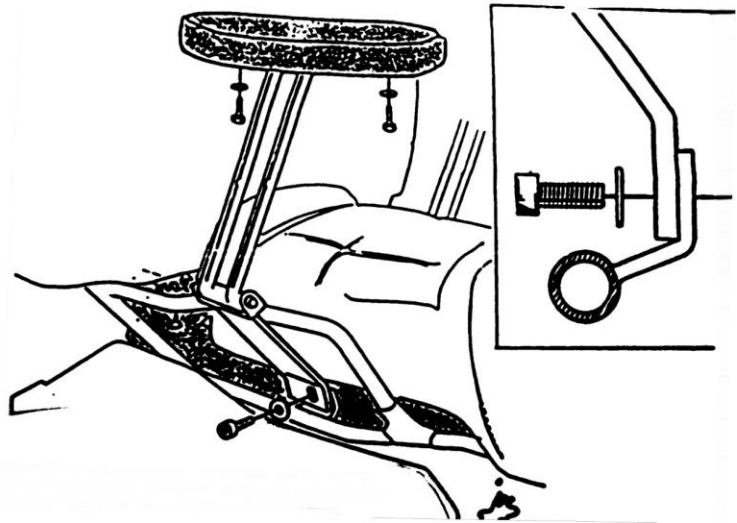
INSTALLATION INSTRUCTIONS  
PASSENGER ARMREST SETS  
FOR THE GL1100 673-818 AND GL1200 673-819

Rev 1-10

**Note: Read instruction thoroughly before installing.**

- 1. Place bike on center stand.**
- 2. Remove both saddlebag lids and place them out of harms way.**
- 3. Find the 8mm bolts that fasten the trunk mounting rack to the frame (located just to the rear of the seat mount bolts). Remove these two bolts – one side at a time to prevent the back from slipping out of position.**

**4. Position the armrest assembly on the mounting rack bracket as shown and fasten with the 8 x 20mm Allen bolts and flat washers. Slide the armrest mounting bracket down in its slot until the base is seated against the bend in the rack mount bracket (see inset). Then tighten the Allen bolts securely.**



**5. Fasten the armrest pads to the mount assemblies as shown, using the 1/4-20 x 3" bolts and flat washers provided. Adjust their position forward or back (to suit the passenger's riding style and/or position of the trunk if you have a relocation kit installed), and then securely tighten these four bolts.**

**NOTE:** The armrest pads install with the concave side to the inside of the bike.

- 6. Check the armrest pivot fasteners for proper tightness. They should be tight enough to hold their position when in use, but loose enough to swing down, allowing access to the passenger seat and/or travel trunk.**
- 7. Replace your saddlebag lids and installation in complete.**

**Parts List**

<b>Qty</b>	<b>Description</b>
4	1/4.20 x 3/4" Hex head cap screw, plated
4	1/4 x .030" flat washer, plated
2	1/4-20 x 3" Bolt
2	8 x 1.25 x20mm socket head cap screw, plated
2	5/16 x 1/2 x .030" flat washer, plated
1	Armrest assembly left
1	Armrest assembly right
2	Armrest pads.