## MOUNTING INSTRUCTIONS FOR Part 45-8144 GL1500 Corner Light Grills

**Note:** Read instructions thoroughly before installing, drilling required. For SE or other models which already has a chrome trim on the light, this will have to be removed in order for this light grill to fit properly.

**1.** Place bike on center stand.

2. Remove the Fairing Front Cover.

a. Disengage the bosses from the fairing panel covers, Fig 2A, and pull outward on the fairing front cover Figure 1A.

b. Using a flat blade screw driver, pry off the left/right plastic upper side trim pieces, Fig 2B. Each side has one large and one small trim piece to be removed.

c. Using the a flat blade screw driver, pry off the screw cover, Fig 2C from the left/right lower fairing corner molding trim, Fig 2D.

d. Using a #2 Phillips screw driver, remove the screw, Fig 2E, from the left/right fairing corner molding trim pieces, Fig 2D.

e. Using a #2 Phillips screw driver, remove the 3 crews, Fig 2F from the left/right fairing panel covers, Fig 2A.

f. Remove the left and right panel covers, Fig 2A.

g. Disconnect the left and right light plugs, Fig 3.



3. Place grill on bike and check placement and fitment.

4. With hole markers provided, press each one over the screw hole working one side at a time. Peel backing off each marker. Fig 4.

**5.** Carefully position grill over the corner light and press on firmly. Then gently remove and make sure the hole markers remain on the fairing.

**6.** Use a center punch and hammer, mark the hole centers with the hole markers.

**7.** Carefully unhook the 2 springs from the fairng bracket and remove the light. (SE models have screws and not springs.)

**8.** Carefully drill 3/16" holes in the side covers. Test fitment after each hole is drilled.

**9.** Remove the hole markers and attach the grills using the screws provided from inside the fairing. Do not over tighten and poke through the grill.

**10.** Reinstall the light reversing steps in item 2.



Figure 4



