



**MOUNTING INSTRUCTIONS For  
Part 45-1617  
GL1800 ONE PIECE FRAME COVER**

Read instructions thoroughly before installing.

1. Remove the left and right step covers.
2. Place the new frame covers in position.
3. Install with the six step cover bolts and finger tighten.
4. Tighten screws evenly. Do Not Over tighten.
5. To use rubber scuff pad, remove backing tape and press onto circle indent.

