

INSTRUCTIONS FOR PART 18188 and 18190 GL1800 ECONO ACCESSORY LIGHTED SWITCH KIT

Note: Read instructions thoroughly before installing. Drilling required.

- 1. Place bike on center stand.
- 2. Remove right hand fairing molding.
- 3. Remove the bolt holding the right hand control panel.
- 4. Swing panel out and unsnap the locking cable.

5. Lay out panel and mark with three $\frac{1}{2} \times \frac{3}{4}$ inch rectangles and one hole $1 \frac{1}{4} \times \frac{3}{4}$ inch. You can select you own figuration. Figure 1.

- 6. Drill a $\frac{1}{2}$ inch hole in the center of each rectangle.
- 7. Using a small saw, finish cutting out rectangles.
- 8. Snap in each lighted switches with the two spades on top and install meter with clip.
- 9. Wire switches per diagram. Figure 2
 - a. Connect Green ground wire to a top left spade and wire to bike or battery.

b. Wire each corresponding color coded wire to accessory hot wire that is to be activated. Note which color coded wire goes to each position.

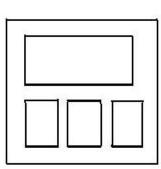
c. Connect each accessories wire to the three switches.

d. After connecting 3 switches, there will be 2 spades left (red and green). Cut off spades and crimp on a #10 eye on to each wire. Wire positive and ground to voltmeter.

e. Connect Red wire to bottom spade and route wire to battery with fused terminal. Make sure none of the switch terminals are contacting adjacent switches.

f. Connect Red (positive) wire to battery and test switches. Each accessory should activate with corresponding switch when depressed.

- 10. Disconnect Red (positive) from the battery.
- 11. Re-install control panel in reverse order (steps 4 to 2)
- 12. Connect Red (positive) wire to battery.
- 13. For Part 18190 application, add chrome plate.



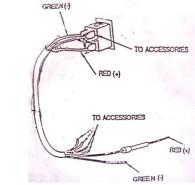


Figure 1





